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**A Comparison Between Dispersed Nuclear
Power Plants and a Nuclear Energy Center
at a Hypothetical Site on
Kentucky Lake, Tennessee**

Vol. II. Transmission of Power

D. B. Reister
L. W. Zeiby

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- Vol. IV. A Site Selection Methodology (ORNL/TM-5313)

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ENERGY DIVISION

A COMPARISON BETWEEN DISPERSED NUCLEAR POWER PLANTS
AND A NUCLEAR ENERGY CENTER AT A HYPOTHETICAL SITE
ON KENTUCKY LAKE, TENNESSEE

VOL. II. TRANSMISSION OF POWER

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This study was performed for the Nuclear Regulatory Commission
in connection with the development of their Nuclear Energy
Center Site Survey report to Congress.

MAY 1976

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FOREWORD

Section 207 of the Energy Reorganization Act of 1974 required the Nuclear Regulatory Commission to conduct a nuclear energy center site survey and report its findings to the Congress and the Council on Environmental Quality. The Survey included a general screening of the 48 contiguous States to identify large land areas that would be likely to contain sites potentially suitable for nuclear energy centers. It evaluated the technical and practical considerations involved in locating the production of electric power at a nuclear energy center and compared these considerations with those involved in producing an equivalent amount of power at dispersed sites.

One of the techniques utilized in the Survey was an analysis of several "surrogate" sites. These specimen sites were selected to permit study of certain concepts and analysis of alternatives as they applied to a real, rather than hypothetical, location. Selection of a particular area for a surrogate site did not mean that it was a preferred or even well-suited site, but only that it represented particular site problems which were deemed worthy of study.

One of the surrogate sites selected for study was at Kentucky Lake, Tennessee. The Nuclear Regulatory Commission contracted with the Oak Ridge National Laboratory to undertake analysis of this site and to prepare reports on the various tasks when completed. This is one of a series of reports in the fulfillment of this assignment.

The complete report is composed of the following volumes:

- Vol. I. Summary
- Vol. II. Transmission of Power
- Vol. III. Environmental Considerations
- Vol. IV. A Site Selection Methodology

ABSTRACT

A comparison is made among power transmission systems required to serve a single set of load center demands from four modes of siting the generating facilities: a single generation site with an ultimate generation capacity of 48,000 MW; four generation sites each with a generation capacity of 12,000 MW; 10 generation sites each with a generation capacity of 4,800 MW; and a system that resulted when the existing utility plan for future generation was logically expanded. The time period for the study is from the year 1985 to the year 2020, when the full 48,000 MW of new capacity from the single large nuclear energy center is on-line. The load centers served are Huntsville, Alabama; Evansville, Indiana; Paducah, Kentucky; and Chattanooga, Nashville, and Memphis, Tennessee. Generation sites are real locations but are hypothetical in terms of miles of transmission lines, the product of the amount of power transmitted and the distance transmitted (CW-miles), and cost.

VOL. II. TRANSMISSION OF POWER

1. INTRODUCTION

The law that created the Energy Research and Development Administration (ERDA) and the Nuclear Regulatory Commission (NRC) requires that NRC submit a report to Congress on Nuclear Energy Centers. One of the technical questions to be considered in the report is the question of transmission of power from a nuclear energy center. Among the transmission-related issues to be discussed are:

1. Current transmission systems
2. The impact of new technology
3. Projected U.S. transmission network by year 2000 for dispersed reactors
4. Projected U.S. transmission network by year 2000 for all reactors in nuclear energy centers
5. Dollar costs of each network
6. Environmental costs of each network
7. Reliability and stability of each network

The NRC has contracted with Oak Ridge National Laboratory to provide staff support for the NEC study. An interdisciplinary group headed by C. C. Burwell is providing support for NRC. In turn, ORNL subcontracted with the Institute for Energy Analysis for a study of the transmission requirements of an NEC. Since a transmission system (as well as many other impacts of an energy center) depends on the geometric pattern of generators and load centers, it is best to choose a surrogate site, that is, an actual set of load centers and energy center sites to serve those load centers. After a surrogate site was chosen by other members of the ORNL team, work began on the design of a transmission system for two cases. Case A considers three plans, independent of any existing facilities: a single energy center with 40 reactors producing power by year 2020, four energy centers with a total of 40 reactors, and ten energy centers with a total of 40 reactors. Case B considers two plans, including existing facilities such as 500-kV transmission lines and power plants: 27 dispersed sites only; and one energy center with 13 dispersed sites.

This paper is a preliminary report on the analyses done by the Institute. It is not clear how the analysis of the surrogate site will fit into the NRC report to Congress. This report is, therefore, written primarily for internal use by the staff of ORNL and IEA.

The theory and design of power transmission systems is a mature branch of electrical engineering. A brief review of the theory is given in Sect. 2 of this report. Although technological progress will surely be made in this field in the next 45 years, the technical feasibility of nuclear energy centers does not depend on a breakthrough in transmission technology. Although UHV (1000-1500 kV) transmission systems may be possible within ten years and DC transmission systems are available now, only 500- and 765-kV transmission lines have been considered for the surrogate site analysis. For the surrogate site with all power coming from a single site (Case A), the average distance to a load center is 106 miles. Under current practice, the maximum load on a 765-kV line that is not too long is equal to 4.8 gigawatts (GW) (4800 MW), which is the nominal generating capacity of the typical 4-unit cluster of nuclear reactors considered in this study; a second line would be needed for a 4-unit cluster for reliability. For a 40-reactor energy center, twenty 765-kV transmission lines might be needed. Using UHV ac or dc, the number of lines might be reduced. But consider the example of a service area with five load centers. For reliability at least two lines must go to each load center. Thus, the absolute minimum number of lines is ten. If ten lines are required, fifty or one hundred lines would be excessive, but twenty lines is probably not too many. For the final design, economic studies could examine the tradeoffs between fewer than twenty lines using UHV ac or dc and the reliability of twenty lines.

The prospect of twenty lines in parallel on 110-ft towers that are 140 ft wide seems to be a monstrous environmental insult. However, the lines will not be in parallel; for reliability, each line will probably be on a separate corridor, or perhaps there will be two lines on a single corridor. The lines will have their highest density at the generator. Consider a cluster of 4 reactors served by two lines, and assume that each 765-kV line has a 300-ft right-of-way. If the 4-reactor clusters are

spaced such that there are 4000 acres for 4 reactors, then the transmission right-of-way will cut less than 1% of the perimeter of the 4-unit cluster. Because the lines will be directed away from the center, they may cut the same side of the 4-unit cluster; the two lines will cut less than 4% of one side of the cluster. Two 765-kV transmission lines, each 100 miles long, require a total right-of-way of about 7300 acres. Thus, the land required for the transmission system is more than the land required for the nuclear energy center. Clearly, the land use impact of the transmission system will be substantial. However, consider a 40-reactor energy center with twenty 100-mile 765-kV transmission lines. For this idealized service area, which represents a circle of 100-mile radius, the energy center and transmission system occupy 148 sq miles. The primary energy system occupies 1/213th of the total area. Commitment of 0.05% of the land to the primary energy system is probably not an unacceptable environmental insult; it is comparable to the current impact of roads.

Section 3 is a discussion of the methodology of surrogate site analysis and a presentation of preliminary results. The methodology developed to design a transmission system for a site requires an interdisciplinary team working on the following tasks:

1. Generating site selection. After developing appropriate criteria, several potential sites were chosen, and an estimate is made of the maximum amount of power that each site can support.
2. Load centers. The surrounding area was divided into load centers and projected demand was estimated. A reasonable number of load centers for a 48-GW energy center is four to six.
3. Development plan. A plan was developed for the sequence of development of a single energy center and the location and order of development of dispersed energy centers.
4. Transmission system. An optimum dispatch of power from energy centers to load centers was found, and a transmission system was designed to carry the optimum dispatch.

5. Transmission corridors. Given the load centers and energy centers that are to be interconnected, land use planners should choose transmission corridors and substation locations.

These tasks are not independent; an appropriate design philosophy is to have several iterations to converge to a solution. This report is preliminary; at least one iteration on each task has been completed, but the process has not converged to an optimum solution.

Section 4 gives a comparison of transmission system costs for a nuclear energy center at the surrogate site and for an equivalent amount of power from dispersed energy centers. Section 4 also has a brief review of other studies of transmission systems for energy centers. The least expensive transmission system results when each load center receives most of its power from a single nearby energy center. Clearly, a single large nuclear energy center cannot be near several load centers simultaneously, and the resulting transmission system will be more extensive and expensive than the minimum system. Will the transmission system for the dispersed energy centers be substantially less than for a single energy center? There is no simple answer. Some studies indicate that the dispersed transmission system will cost 23% as much as the clustered system, whereas other studies indicate that the dispersed system will cost 95% as much as the clustered system. Today, an energy center with a capacity of 48 GW (48,000 MW) would provide 10% of the country's power and would have a substantial transmission penalty. In year 2020, dispersed 4.8-GW (4800-MW) energy centers may be too small for the load centers, and the penalty for a 48-GW (48,000-MW) energy center would be much less. Consider a load center with a demand of 14 GW. The power could be supplied by an energy center over three 765-kV lines if the load center is less than 100 miles from the energy center. For reliability, a fourth line would be needed. If the power for the load center came from three dispersed 4.8-GW energy centers, six lines would be needed. For this example, the dispersed system has a transmission penalty of 50%. Thus, the transmission penalty for an energy center depends on the size of the load centers and the location of the dispersed

sites. For the surrogate site, the cost of the transmission system is about 3% of the total cost of the energy. Thus, a 50% reduction in transmission cost for a dispersed system may not have a significant influence on the choice between clustered and dispersed energy centers.

2. TRANSMISSION LINES AND SYSTEMS

2.1 Introduction

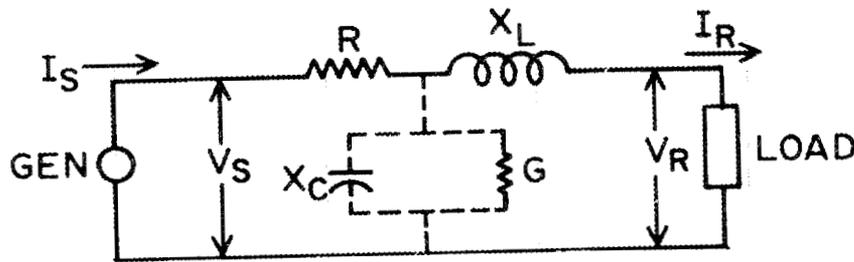
Transmission line theory is a mature branch of electrical engineering with an extensive literature. This chapter provides a brief overview of transmission line theory as well as properties and planning of power transmission systems.

The name transmission line (TL) is usually reserved for lines composed of two or more conductors, which support a propagating transverse electromagnetic (TEM) wave and which are characterized by distributed parameters: resistance, inductance, conductance, and capacitance, all per unit length. In the case of power TL, since at 60 Hz the wavelength is 3100 miles, frequently lumped-parameter representation is used. For line lengths representing a significant fraction of the wavelength (2% or more), corrections, taking into account the distributed nature of TL, are made.

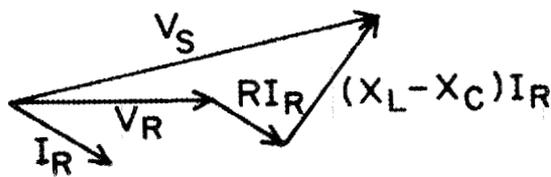
Another characteristic in dealing with power TL is that, because the frequency is fixed, inductance and capacitance are usually referred to, not in henries or farads, but in terms of their reactances in ohms, or volt-amperes reactive. Inductors are associated with a sink (of volt-amperes reactive), and capacitors are associated with a source.¹

Power TL are generally either single- or three-phase, the latter being more prevalent. To permit heavier loading of the line, the number of conductors per phase rather than the size (cross-section) of a single conductor is increased. This has the advantage of reducing the inductance and increasing the capacitance, thereby reducing volt-ampere requirements. This can be seen in the phasor diagrams of Fig. 1*b* and 1*c*, representing the current-voltage relations of the system shown in Fig. 1*a*.

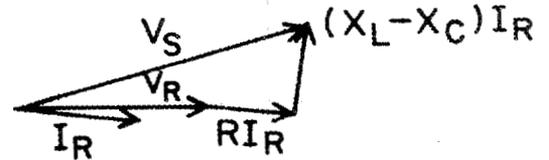
Requiring a given amount of volt-amperes delivered to the load (fixed magnitude of V_R and I_R), a smaller sending voltage V_S is required when X_L is reduced and X_C is increased, as shown in Figs. 1*b* and 1*c*. In the ideal case $X_L = X_C$ so that the source needs to produce only real power, which is further clarified below.



a



b



c

Fig. 1. Transmission system and phasor diagrams.

2.2 Power Consideration

The standard convention in power engineering is $\Pi = VI^*$, where Π is the power, V the voltage, and I^* is the complex conjugate of the current I . In the case of the short TL, the current at the receiving end is $I_R = (V_S - V_R)/Z$, where $Z = R + jX_L$ (for short lines, X_C and G are so small that they are frequently neglected). The complex power at the receiving end is

$$\Pi_R = V_R I_R^* = V_R (V_S^* - V_R^*)/Z^* \quad (1)$$

Let T be the ratio of the sending voltage and the receiving voltage, that is, $T = V_S/V_R = T \exp(j\delta)$, where δ , the phase angle between the sending and receiving voltages, is called the power angle. Given that

θ is the angle of the complex impedance Z , that is, $Z = |Z| \exp(j\theta)$, the complex power at the receiving end may be written

$$P_R = \frac{|V_R|^2}{|Z|} (|T| \exp[j(\theta - \delta)] - \exp j\theta) \quad (2)$$

so that the real and imaginary parts of the complex power are

$$P_R = \frac{|V_R|^2}{|Z|} (|T| \cos(\theta - \delta) - \cos \theta) , \quad (3)$$

$$Q_R = \frac{|V_R|^2}{|Z|} (|T| \sin(\theta - \delta) - \sin \theta) . \quad (4)$$

Since the complex impedance is largely inductive, the angle θ is nearly 90° . Assuming that $\theta = 90^\circ$,

$$P_R = \frac{|V_R|^2 |T|}{|Z|} \sin \delta , \quad (5)$$

$$Q_R = \frac{|V_R|^2}{|Z|} (|T| \cos \delta - 1) . \quad (6)$$

A common convention in power calculations is in terms of power factor: the cosine of the phase angle between the voltage and current. In terms of the phase voltage V_p and current I_p , the complex power per phase is

$$S_p = V_p I_p^* = |V_p| |I_p| (\cos \theta_p + j \sin \theta_p) = P + jQ , \quad (7)$$

where the subscript p denotes per phase quantities and θ_p is the angle between the phase voltage and phase current. In a three-phase system, the total real power is

$$S = 3V_p I_p^* = 3 |V_L| |I_L| \cos \theta_L = P , \quad (8)$$

where the subscript L denotes line-to-line quantities. Equation (8) holds for either delta- or Y-connection; in the latter, $I_L = I_p$ and $V_L = \sqrt{3} V_p$, and in the former, $V_L = V_p$ and $I_L = \sqrt{3} I_p$. Power factor of one implies $\theta_p = 0$.

Voltage regulation is determined at the receiving end as a percentage difference between no-load and full-load voltage. Thus,

$$\text{Percent regulations} = 100 \left(\frac{|V_{R,NL}| - |V_{R,FL}|}{V_{R,FL}} \right). \quad (9)$$

In the case of a long TL, it is convenient to describe the loading of the line in terms of surge-impedance loading (SIL), which is determined as follows. Voltage and current on a long TL are related to each other by

$$V_S = V_R \cosh \gamma \ell + Z_c I_R \sinh \gamma \ell, \quad (10a)$$

$$I_S = I_R \cosh \gamma \ell + (V_R/Z_c) \sinh \gamma \ell, \quad (10b)$$

where the subscripts S and R have the same meaning as before; Z_c is the characteristic impedance of the line; and $\gamma = \alpha + j\beta$ is the complex propagation constant. When the line is terminated by its characteristic impedance (usually denoted by $Z_o = \sqrt{L/C}$ in the case of a lossless line), input impedance into the line at any point is equal to $\sqrt{L/C}$: the line appears infinite and supports no reflections. When the line is so loaded (by its characteristic impedance),

$$|I_L| = \frac{|V_L|}{\sqrt{3}(\sqrt{L/C})}, \quad (11)$$

and

$$\text{SIL} = 3 |V_L| \frac{|V_L|}{\sqrt{3}(\sqrt{L/C})} = \frac{|V_L|^2}{\sqrt{L/C}} \quad (12)$$

because the load is a pure resistance. When V_L is in volts, SIL is in watts; when V_L is expressed in kilowatts, SIL is in megawatts, or

megawatt-amperes, because unity power factor is assumed. Power is frequently expressed in units of SIL, that is, a number denoting the ratio between the power carried on the line to SIL. The power handling capability is commonly determined with the aid of the curve shown in Fig. 2, whose derivation was based partly on theoretical and partly on heuristic considerations² although some believe it to be too conservative.³

In the above equations, the current is the total current per phase, or per line, which depends upon the number of conductors. Changing the number of conductors per phase (keeping constant the cross-sectional area), the intra- and interphase spacing, etc., can substantially change the current capacity of a line.⁴ In the case of a short line in which the thermal limit applies, the current-carrying capacity per line may be assumed proportional to the number of conductors in a bundle. The specific load which is usually assigned to short lines is mostly a matter of judgment based on experience.

Typical values of Z_0 for power lines lie between 200 and 400 ohms (see also Ref. 4).

2.3 Load Flow Studies

Load flow studies are conducted to determine the operation of a transmission system under various circumstances. A load flow study is the determination of the voltage, current, real power, and reactive power in the system. Consider a system with N independent nodes, that is, N buses that can be either load or generator buses. The expression for current I_k at node k is

$$I_k = \sum_{n=1}^N Y_{kn} V_n, \quad (13)$$

where the Y_{kn} are the self and mutual admittances of the nodes, and V_n is the voltage at node n . Since the complex power at node n , S_n , is the product of the voltage, V_n , and the complex conjugate of the current I_n^* ($S_n = V_n I_n^* = P_n + jQ_n$), knowledge of the current and voltage at each node constitutes a complete solution for a load flow study. If the voltage, both the magnitude and phase angle, were known at each node,

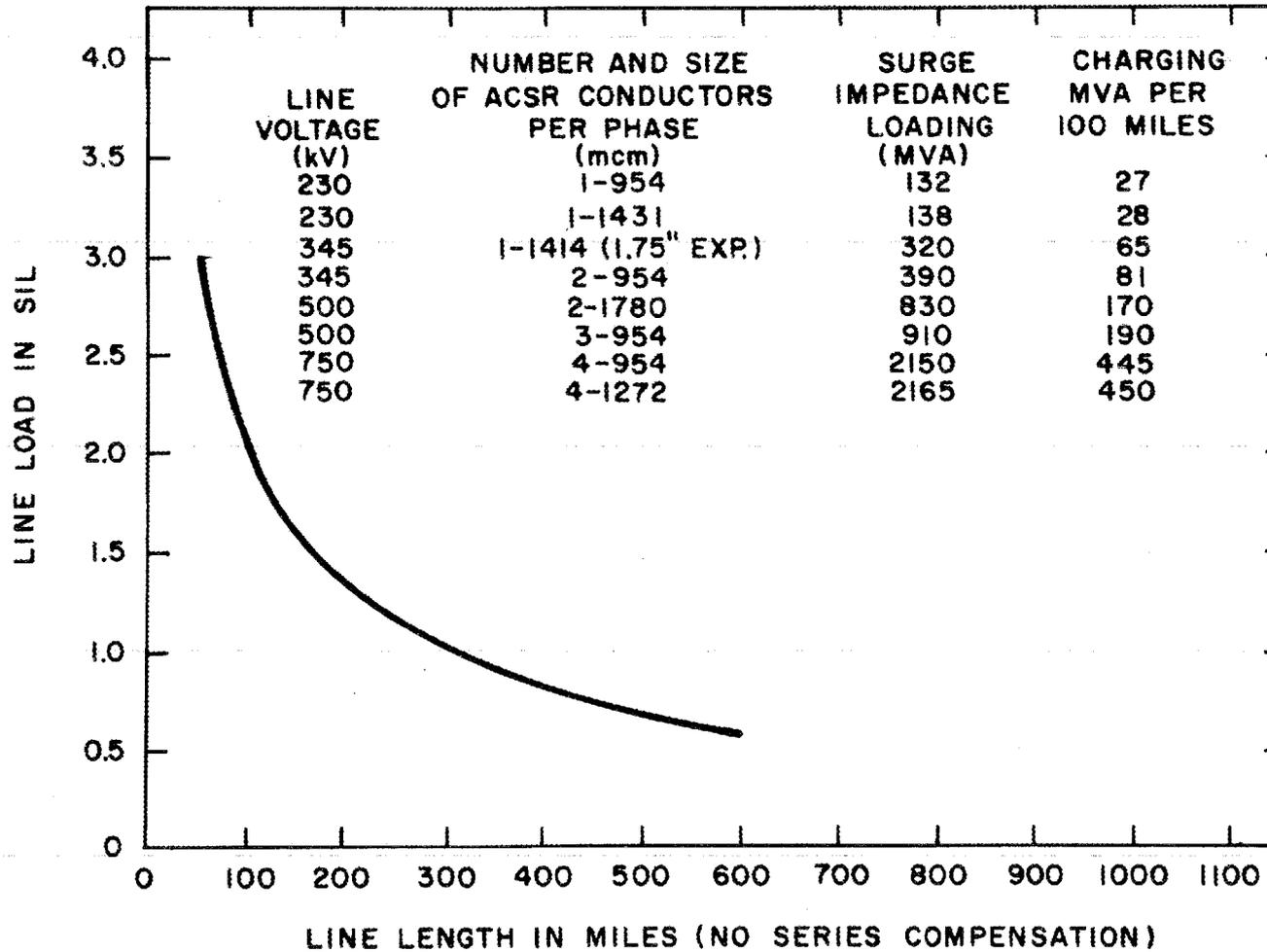


Fig. 2. Transmission line capability.

Eq. (13) would yield the currents and thus the solution to the load flow problem.

Usually at a load bus, only the real and reactive power are given, with both I_n and V_n to be determined; whereas at a generator bus, the real power and the voltage magnitude are given. At one generator bus, the swing bus, the voltage magnitude and phase angle are given, but the current is not; thus, the power from the swing bus is determined by the load flow study. Determination of all the voltages and currents for this system, with its complex initial conditions, requires an iterative method of solution.

2.4 Transmission Planning

Transmission line theory and design represent well-developed and established aspects of the power industry. This is not the case with future planning primarily because of the large number of uncertain variables such as growth and changes in demand; variations in Federal, state, and local regulations; rights-of-way; and environmental and social costs and impacts. The difficulty in establishing definite economic advantages of specific transmission schemes — as a result of these variables — makes the problem unwieldy even with computerized techniques.

Although load flow studies reached a high level of accuracy more than 15 years ago,⁵ there is a lack of consensus on the reliability of a specific method of planning, except for the unanimous agreement regarding the overall difficulty of the problem. The only existing agreement with respect to particulars of planning is that dc load flow considerations are acceptable in the case of long-range (ten or more years) analyses.⁶ An excellent review on the use of computers in planning, with a fairly comprehensive bibliography, points out the local (geographical) character of much of the planning considerations.⁷ Techniques involve use of linear programming,⁸ power flow models,^{9,10} dynamic programming,¹¹ and still other methods.¹²⁻¹⁴ As a result of the review of the existing literature and discussions with systems planners in several utility companies, a linear programming model seems adequate for the purpose of this study.

2.5 IEA Linear Programming System for Transmission Expansion Planning

Consider a system with J generating stations and K load centers. Let D_{ij} be the transmission distance from generator i to load center j . Let G_i be the capacity of generating center i , let L_j be the demand at load center j , and let G_{ij} be the power from generator i to load center j . For the optimum dispatch of power, sufficient power is dispatched from each generator to the load centers to satisfy the demand at each load center without exceeding the generating capacity of the generators, and the power is dispatched to minimize the miles of transmission. The following linear programming problem analogous to the transportation problem will yield the optimum dispatch of power:

$$H = \sum_{j=1}^K \sum_{i=1}^J D_{ij} G_{ij} = \text{minimum},$$

subject to the constraints

$$L_j = \sum_{i=1}^J G_{ij} \quad j = 1, k,$$

$$G_i \geq \sum_{j=1}^k G_{ij} \quad i = 1, j.$$

A computer program that solves this dispatch problem has been the principal design tool in this study.

3. SURROGATE SITE ANALYSIS

3.1 Introduction

Every point in the continental United States is in the service area of an electrical utility, public or private. Within the service area of each utility are load centers. The utilities operate and construct generating stations. Complex distribution and transmission systems are connecting the load centers and the generating station. The distribution system delivers power to the final consumer, and the transmission system moves bulk power around and between the service areas. Transmission and distribution systems are hierarchical depending on voltage (and thus power transmission capacity), and the hierarchical levels interconnect through transformers at substations.

The goal of utility planners is to design a system that will meet the needs of a service area reliably and with minimum cost to the customer and the environment. The goal of this study is somewhat different: it is to contrast the electrical power distribution system that has no NECs with the system that might develop if nuclear energy centers (NECs) are established. In other words, the task represents a differential analysis. To avoid being too hypothetical, several "real" surrogate sites were chosen for analysis. In the case of utilities, the service area is given and fixed. The utilities then estimate the growth of demand to plan additions to the power generating capacity for that area. In this study the sequence is reversed: A site was chosen first; then the rate of development of the energy center was chosen to guarantee a stable work force; finally, a service area (which may contain pieces of several existing utility service areas) was defined, an area which would be large enough to demand the base load power from the NEC as well as from other sources.

This study is being conducted by a large team with many of the tasks performed in parallel. The problems are complex and a suitable method for their solution is iteration. At each iteration, the best information from the team members is used as input. Some of the input data used in this report have been subsequently revised by other members of the team, and where appropriate, the tentative nature of the input data will be

noted. The results reported here follow several iterations, but they do not yet represent a final solution.

Three cases, without currently existing transmission facilities, were considered for five load centers (Case A):

1. A maximum of forty reactors on a single site,
2. A maximum of forty reactors on four sites — ten reactors per site,
3. A maximum of forty reactors on ten sites — four reactors per site,

and two cases, including existing transmission facilities, were considered for six load centers (Case B):

1. Dispersed sites,
2. Center site, with few dispersed sites.

3.2 Case A

In each case, the construction sequence for the forty reactors is the same (see Table 1). The first reactor achieves full power operation in June 1987, and the fortieth reactor achieves full power operation in June 2020. The construction rate is one reactor per year from 1987 to 2000 and one reactor every nine months after 2000. To minimize disruption of the labor force, each site is fully developed before the next site is begun. Each reactor has a capacity of 1200 MW (1.2 GW) of electric power.

3.2.1 Load centers and demand

The definition of the load centers presented a minor difficulty. Initially, the largest standard metropolitan statistical areas (SMSAs) within 300 miles of the surrogate site were chosen. Because there are gaps between the SMSAs, however, the surrounding demand must be allocated to SMSAs. It seemed more appropriate, therefore, to choose the BEA economic areas* as defined by the Office of Business Economics of

* Choice suggested by R. J. Olsen, who made the demand projections.

Table 1. Reactor full power sequence^a

Number of reactors	Date	Number of reactors	Date
2	June 1988	22	July 2006
4	June 1990	24	February 2008
6	June 1992	26	August 2009
8	June 1994	28	March 2011
10	June 1996	30	September 2012
12	June 1998	32	April 2014
14	June 2000	34	October 2015
16	December 2001	36	May 2017
18	July 2003	38	November 2018
20	January 2005	40	June 2020

^aBased on the following assumptions: (1) first reactor to begin operation in June 1987; (2) all 40 reactors to be operating by June 2020; (3) one reactor per year to begin operation from 1987 to 2000; and (4) faster construction rate to go into effect after 2000.

the Department of Commerce. These areas cover all parts of the continental United States, and population projections by BEA area are readily available. The areas are named for the largest SMSA within the region or, where there is no SMSA, for the largest city. In this study the city so named represented the load center for each region. The developed capacity projections¹⁵ indicated that the five BEA regions nearest the Kentucky Lake surrogate site had large enough demand to use all of the power from the NEC. (Subsequently, Olsen adjusted his projections,¹⁶ and a different number of BEA regions was needed for the next iteration.) Five load centers were chosen as a convenient, yet representative, study objective.* The load centers and their allocated capacity, as given in Ref. 15, are shown in Table 2. Figure 3 shows the service area for the Kentucky Lake Surrogate Site. (Figure 3 includes the Chattanooga BEA Region, which was in the service area in the preceding iteration and contains one of the dispersed sites.)

* In a recent study by National Electric Reliability Council,¹⁷ four sites were studied with three to six load centers served by each.

Table 2. Load centers and their share of the allocated capacity

BEA region	Name	Latitude		Longitude	
		Degrees	Minutes	Degrees	Minutes
<u>Load centers</u>					
46	Memphis, TN	35	7.5	90	3.4
47	Huntsville, AL	34	43.9	86	35.2
49	Nashville, TN	36	9.8	86	46.7
55	Evansville, IN	37	58.2	87	34.5
115	Paducah, KY	37	4.6	88	36.9

BEA region	1980	1985	1990	1995	2000	2020
<u>Allocated share of capacity^a</u>						
46	7.082	8.650	11.180	13.610	16.632	30.645
	<i>6.989</i>	<i>8.483</i>	<i>11.300</i>	<i>13.603</i>	<i>16.737</i>	<i>30.884</i>
47	2.860	3.731	4.919	6.389	7.970	16.344
	<i>2.822</i>	<i>3.659</i>	<i>4.972</i>	<i>6.385</i>	<i>8.020</i>	<i>16.472</i>
49	6.129	7.802	10.286	12.777	15.939	31.326
	<i>6.048</i>	<i>7.652</i>	<i>10.396</i>	<i>12.770</i>	<i>16.040</i>	<i>31.570</i>
55	2.515	3.035	3.919	4.793	5.822	10.281
	(2.232)	(2.832)	(3.655)	(4.446)	(5.394)	(9.601)
115	1.782	2.162	2.613	3.195	3.882	6.705
	(1.581)	(2.006)	(2.437)	(2.964)	(3.597)	(6.261)

^aThe numbers in italics represent revised projections¹⁶ in the South-eastern Electric Reliability Council (SERC) region; those in parentheses represent projections in the East Central Area Reliability Coordination Agreement (ECAR) region.

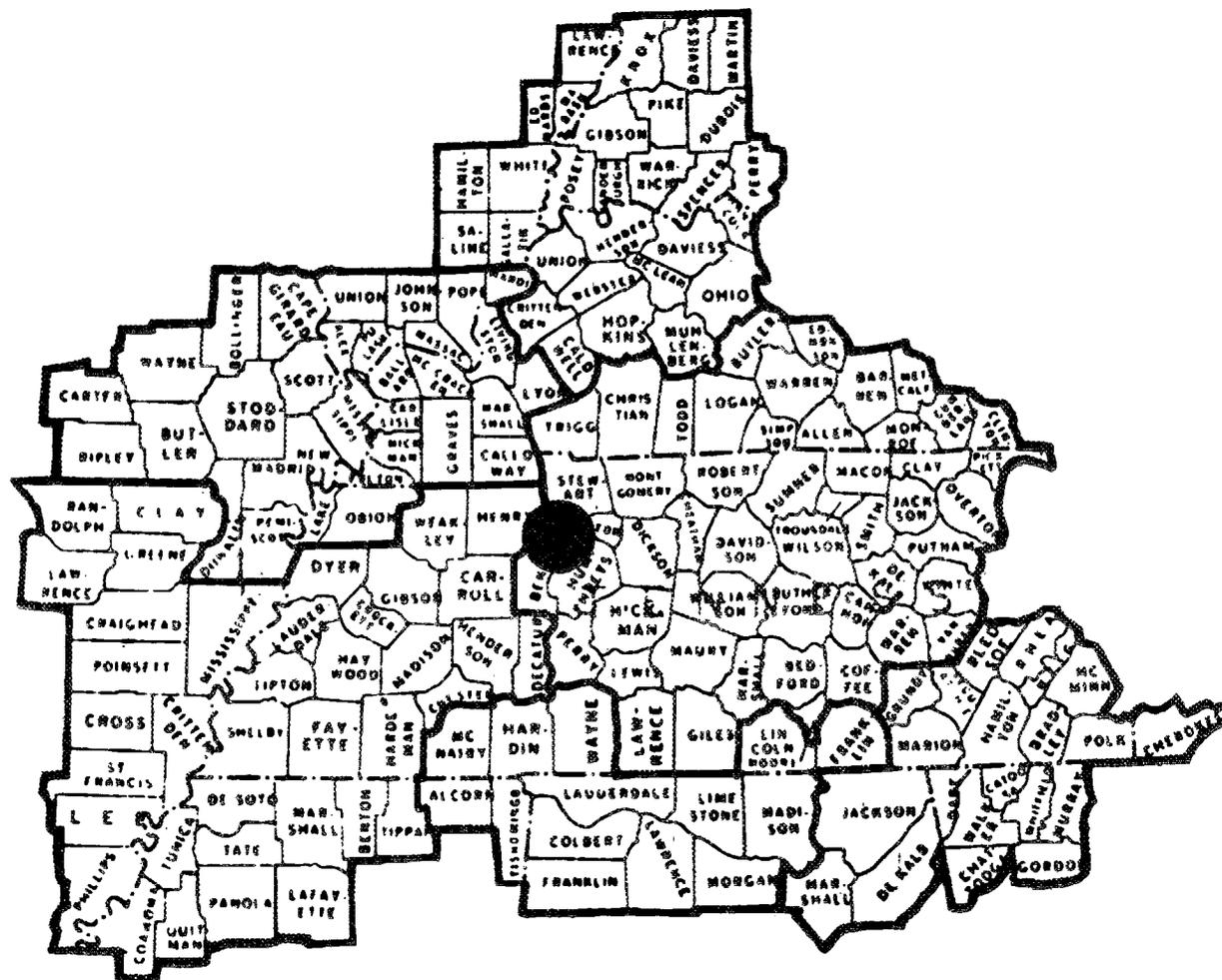


Fig. 3. Service area for Kentucky Lake Surrogate Site.

3.2.2 Dispersed sites

Sixty possible sites, each capable of supporting 4 reactors, were chosen within a 300-mile radius of the Kentucky Lake Surrogate Site.¹⁸ The sites were chosen after the region had been analyzed by means of coarse screening techniques. The primary considerations were the availability of an adequate supply of water and avoidance of the New Madrid Fault area. (Details may be found in the appendix.) After the service area for the surrogate site was chosen, ten potential generating sites were selected within that service area. The ten sites are identified in Table 3 and shown in Fig. 4. The Kentucky Lake Surrogate Site, McKinnon, Tennessee, is site number 1. The ten sites include three which are under development by TVA. For each site, it will be assumed that there is no development before 1986.

Table 3. Dispersed sites for generators

Site	Name	Latitude		Longitude	
		Degrees	Minutes	Degrees	Minutes
1	McKinnon, TN	36	12.5	87	55.0
2	Cumberland City, TN	36	23.3	87	38.1
3	Eastport, MS	34	53.2	88	6.1
4	Bellefonte-Hollywood, AL (TVA)	34	40.3	86	2.1
5	Penton, MS	34	52.0	90	17.0
6	Cadiz, KY	36	51.8	87	50.1
7	Hartsville, TN (TVA)	36	23.7	86	9.8
8	Perryville, TN	35	37.2	88	2.4
9	Browns Ferry-Rogersville, AL (TVA)	34	49.6	87	17.5
10	Sherard, MS	34	12.6	90	42.6

3.2.3 Differential analysis

The concern of this study lies in the differences between siting base-load nuclear power plants in energy centers and in dispersed generating

- ▣ LOAD CENTERS
- GENERATION SITES

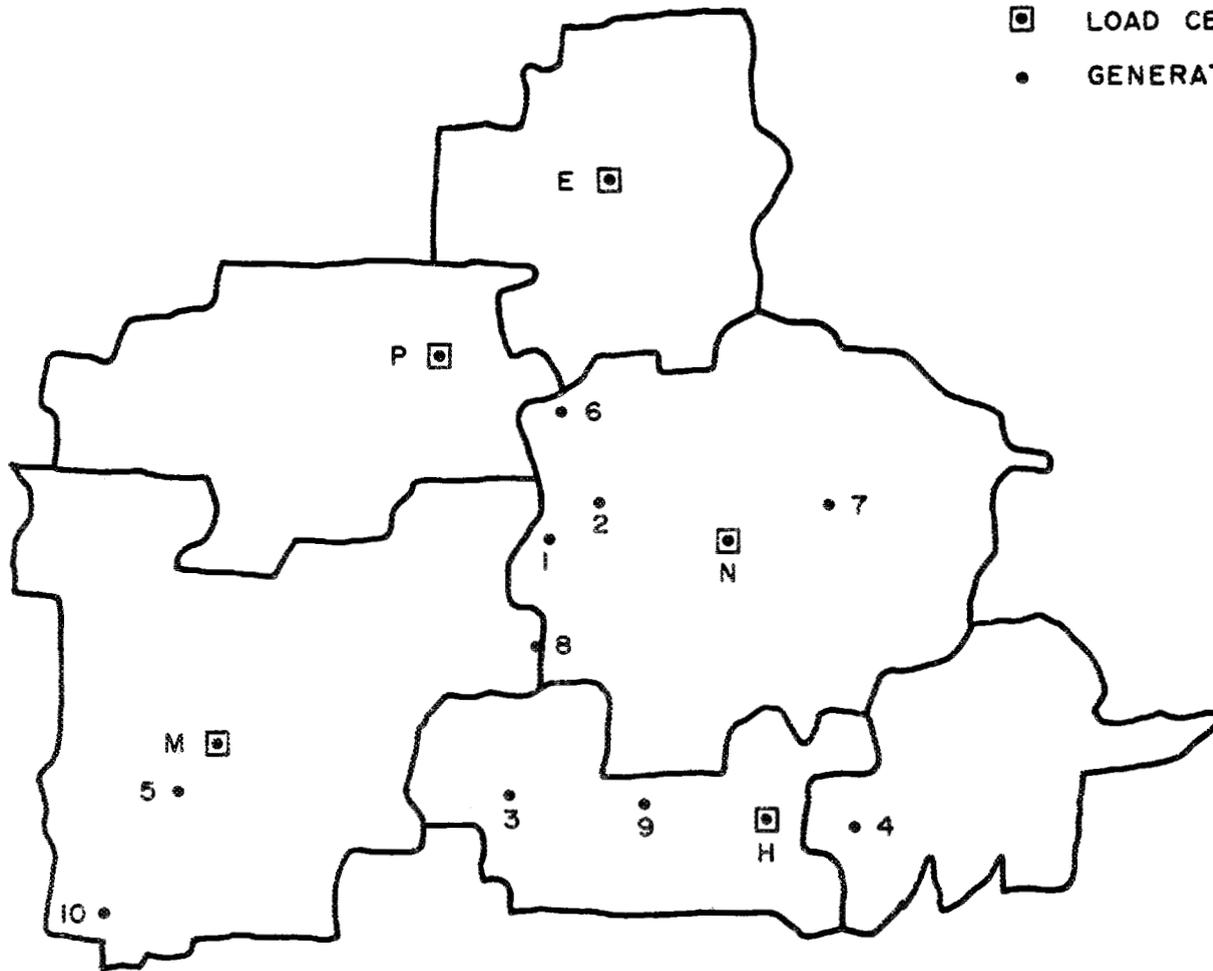


Fig. 4. Load center and dispersed generating sites for Kentucky Lake Surrogate Site.

sites. Although there are approximations involved, the differences were estimated directly by means of differential analysis. Both a centered and a dispersed siting plan will have an existing system of transmission lines and power plants in 1987, but for the differential analysis of Case A the assumption will be made that there is no existing system of transmission lines and power plants before 1987. Although there will be fossil and peaking units in addition to the base load nuclear units for both a centered and a dispersed siting plan, for purposes of the differential analysis it will be assumed that no other sources of power exist in the service area. Also, even though there are interconnections with adjacent load centers that can be used to export or import power, no such interconnections with adjacent areas will be used in the differential analysis. The final assumption in the differential analysis is that all bulk power is transmitted over 765-kV lines; therefore, only the miles of 765-kV transmission lines for the centered and dispersed system will be estimated.

Since the energy center has base load units, the transmission system must be capable of moving all the power to the load centers. Thus, the total demand from the load centers should be equal to the total capacity of the energy center. The number of reactors in Table 1 multiplied by 1.2 GW per reactor gives the total demand by all load centers. This total has been allocated to load centers on the basis of the capacity projection of Olsen¹⁵ (see Table 2) corrected for retirements. (The details are in the appendix.) The resulting demand projection is shown in Table 4 for the date (shown in Table 1) at which each second reactor is completed. (The total demand is 40 MW less than the total capacity to guarantee that the linear programming problem is feasible.)

3.2.4 Sensitivity analysis

Sensitivity analysis implies the study of each assumption in the differential analysis. A comprehensive check would consist of adding all the neighboring BEA regions, including the existing system in 1986, estimating retirements in the period 1986-2000 based on the existing plants in 1986, and including all new capacity additions (nuclear, fossil, and peaking) in the period 1986-2000. For this larger system, the same

Table 4. Demand from energy centers by load centers

Year	Nashville	Paducah	Evansville	Huntsville	Memphis	Total
1988	0.76	0.16	0.28	0.36	0.81	2.36
1990	1.54	0.31	0.56	0.73	1.63	4.76
1992	2.28	0.50	0.84	1.15	2.39	7.16
1994	3.02	0.70	1.11	1.59	3.14	9.56
1996	3.78	0.89	1.38	2.00	3.91	11.96
1998	4.57	1.08	1.65	2.38	4.68	14.36
2000	5.35	1.27	1.91	2.77	5.46	16.76
2001	6.13	1.45	2.18	3.17	6.23	19.16
2003	6.92	1.62	2.43	3.59	7.00	21.56
2005	7.72	1.79	2.68	4.01	7.77	23.96
2006	8.50	1.96	2.93	4.42	8.54	26.36
2008	9.31	2.12	3.18	4.85	9.30	28.76
2009	10.10	2.29	3.43	5.27	10.07	31.16
2011	10.91	2.45	3.67	5.71	10.83	33.56
2012	11.70	2.62	3.92	6.13	11.59	35.96
2014	12.52	2.77	4.15	6.58	12.34	38.36
2015	13.32	2.94	4.39	7.01	13.10	40.76
2017	14.14	3.09	4.62	7.46	13.84	43.16
2018	14.95	3.25	4.86	7.90	14.60	45.56
2020	15.78	3.40	5.09	8.36	15.34	47.96

three cases which were analyzed previously by means of differential analysis (one, four, and ten sites) and the two sets of answers could be compared. In Case B, limited sensitivity analysis has been performed for the surrogate site.

3.2.5 Transmission corridors

The selection of detailed transmission corridors and substations is not solely an engineering problem; it is a complex land use planning problem that should involve environmentalists, land use planners, and the public. The planning process should be iterative; the engineer determines the need for a transmission line from point A to point B; the land use planning process must then locate the substation locations A and B and choose a corridor between them. The engineer may then revise his design if the corridor located by the planning process is too expensive. This, in turn, may require that the land use planning process

should consider the alternative design, etc. In this study, the transmission corridors, based on engineering data on the number of transmission lines between generators and load centers, were planned by J. S. Suffern.

3.2.6 Analytical tools

A computer program was devised to solve the IEA Linear Programming problem described in Section 2. Given the locations of the load centers and generators, the generating capacity of each generator, and the demand from each load center, the computer program dispatches power from generators to load centers to minimize the transmission of power. Table 5 shows a sample of the computer printout for the 10-site case, each site with 4 reactors. The total generating capacity is 48 GW and the total demand is 47.97 GW, leaving an excess capacity of 30 MW. Table 5 and Fig. 4 illustrate the tradeoffs between minimizing distance and satisfying demand. From Table 4, the demand from Paducah is 3400 MW. Site 6, Cadiz, is closest to both Evansville and Paducah, but it does not have enough power to satisfy both demands. Although Paducah is closer to Cadiz, all the power from Cadiz flows to Evansville. Site 1, McKinnon, is closer to Paducah than Site 2, Cumberland City, and the demand of Paducah is satisfied by McKinnon while the remaining demand of Evansville, 290 MW, is satisfied by Cumberland City.

Table 5 indicates that the total gigawatt-miles for the dispersed system is 2974 and the total gigawatt-miles for the center is 5103. Thus, the dispersed system seems to effect considerable savings. This, however, represents the dispatch of power not a reliable transmission system. The real savings can be determined only by comparing the miles of transmission lines that include redundancy at least for a single contingency. In such a case, the final savings may not be as great as the difference in dispatch gigawatt-miles for the two systems implies.

Table 5. Optimum dispatch of power for dispersed system — ten 4-reactor sites — in 2020

McKinnon, Tennessee 48 GW April 21, 1975

Multiple-site output

Total gigawatt-miles = 2974

Central gigawatt-miles = 5103

Generator capacity = 4.8

Name of generator — McKinnon, Tennessee

<u>Dispatch</u>	<u>Name of load center</u>
1.40	Nashville, Tennessee
3.40	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8

Name of generator — Cumberland City, Tennessee

<u>Dispatch</u>	<u>Name of load center</u>
4.51	Nashville, Tennessee
0.0	Paducah, Kentucky
0.29	Evansville, Indiana
0.0	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8

Name of generator — Eastport, Mississippi

<u>Dispatch</u>	<u>Name of load center</u>
0.0	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
4.80	Memphis, Tennessee

Excess capacity = 0.0

Table 5 (continued)

Generator capacity = 4.8
 Name of generator — Bellefonte-Hollywood, Alabama — TVA

<u>Dispatch</u>	<u>Name of load center</u>
0.0	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
4.80	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8
 Name of generator — Penton, Mississippi

<u>Dispatch</u>	<u>Name of load center</u>
0.0	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
4.80	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8
 Name of generator — Cadiz, Kentucky

<u>Dispatch</u>	<u>Name of load center</u>
0.0	Nashville, Tennessee
0.0	Paducah, Kentucky
4.80	Evansville, Indiana
0.0	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.0

Table 5 (continued)

Generator capacity = 4.8
 Name of generator -- Hartsville, Tennessee -- TVA

<u>Dispatch</u>	<u>Name of load center</u>
4.80	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8
 Name of generator -- Perryville, Tennessee

<u>Dispatch</u>	<u>Name of load center</u>
3.86	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
0.94	Memphis, Tennessee

Excess capacity = 0.0

Generator capacity = 4.8
 Name of generator -- Browns Ferry-Rogersville, Alabama -- TVA

<u>Dispatch</u>	<u>Name of load center</u>
1.21	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
3.56	Huntsville, Alabama
0.0	Memphis, Tennessee

Excess capacity = 0.03

Table 5 (continued)

Generator capacity = 4.8	
Name of generator -- Sherard, Mississippi	
<u>Dispatch</u>	<u>Name of load center</u>
0.0	Nashville, Tennessee
0.0	Paducah, Kentucky
0.0	Evansville, Indiana
0.0	Huntsville, Alabama
4.80	Memphis, Tennessee
Excess capacity = 0.0	

3.2.7 Transmission system for one energy center at the Kentucky Lake Surrogate Site

In the case of a single energy center, the optimum dispatch of power is simply to satisfy the demand of each load center. Table 6 and Fig. 5 show the transmission system for a fully developed energy center with 40 reactors delivering 48 GW of power in 2020. The designated demand for each load center comes from Table 4. The distances from the surrogate site to the load centers are represented by straight line (actually, great circle) distances. (For the next iteration, the transmission corridors designed by the land use planners would be used.) On the basis of the methods described in Section 2, the capacity of a 765-kV line of the appropriate length has been estimated. The minimum number of lines, L^* , represents the demand divided by the capacity per line. The transmission system was designed by rounding L^* to the next highest integer and adding an extra line to provide spare capacity if one of the lines should fail (single contingency). As an example, the demand for Nashville from the energy center in 2020 will be 15.78 GW. With the capacity of a 64-mile transmission line of about 6.129 GW, L^* is 2.57. Thus, three lines can carry the load, but four lines are needed for redundancy.

Table 6. One energy center at Kentucky Lake Surrogate Site --
McKinnon, Tennessee, 40 reactors, 48 GW -- in 2020

Load center	Load	Miles	GW/line	L*	Lines
Nashville	15.78	64	6.129	2.57	4
Paducah	3.40	71	5.789	0.59	2
Evansville	5.09	123	4.338	1.17	3
Huntsville	8.36	127	4.243	1.97	3
Memphis	15.34	142	3.926	3.91	5

L* = Load ÷ (GW/line) .

3.2.8 Transmission system and development plan for ten dispersed energy centers

Table 5 shows the optimum dispatch of power from 10 dispersed energy centers to the load centers in 2020. Table 7 lists the capacity (GW/line) for a 765-kV line from each generator to the load centers the generator will serve. Based on the capacities in Table 7, a transmission system shown in Fig. 6 has been designed to carry the dispatch of power shown in Table 5, including a single contingency provision. For example, the demand of Evansville is satisfied by power from Cadiz (6) and Cumberland City (2) while the power for Paducah comes from McKinnon (1). A single 765-kV line from Cadiz (6) to Evansville can carry 5.5 GW, which exceeds the demand of Evansville (5.09 GW). Thus, the power from Cumberland City (2) to Evansville can be transmitted to Cadiz (6), and the total load can be transmitted to Evansville rather than sending the power directly from Cumberland City (2) to Evansville. Two lines are needed from Cadiz (6) to Evansville. A single line connects Cumberland City (2) and Cadiz (6); the second path is from Cumberland City (2) to McKinnon (1) to Cadiz (6). The line from McKinnon (1) to Cadiz also provides a second path for the power from McKinnon (1) to Paducah.

The transmission system in Fig. 6 carries 290 MW from Cumberland City (2) to Cadiz (6) to Evansville. Since the 765-kV line from Cumberland City (2) to Cadiz (6) could carry 6625 MW, it is substantially underloaded at 290 MW. More extensive systems studies, including load-flow analyses, would be needed to choose the best alternative to

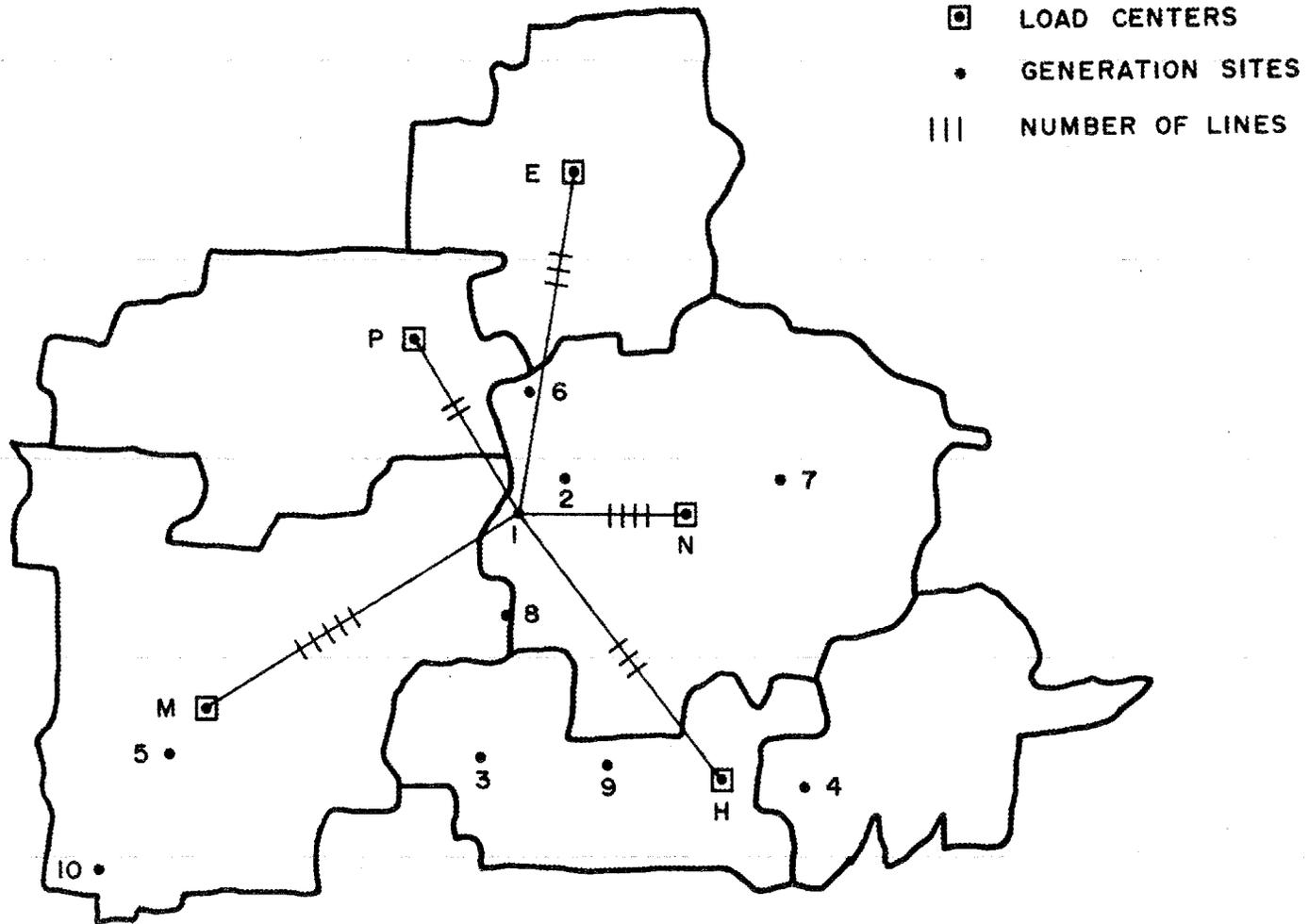


Fig. 5. One energy center at Kentucky Lake Surrogate Site (McKinnon, Tennessee), having 40 reactors and producing 48 GW, in 2020.

Table 7. Dispersed generators -- 1-generator sites, each with 4 reactors and producing 4.8 GW -- in 2020

Dispatch						
From	To	Load	Miles	GW/line	L*	Lines
1	N	1.40	64	6.129	0.23	1
1	P	3.40	71	3.789	0.59	2
2	N	4.51	50	6.625	0.68	1
2	E	0.29	109	4.575	0.06	1
3	M	4.80	112	4.508	1.06	2
4	H	4.80	32	6.625	0.72	2
5	M	4.80	22	6.625	0.72	3
6	E	4.80	78	5.498	0.87	2
7	N	4.80	38	6.625	0.72	2
8	N	3.86	80	5.422	0.71	2
8	M	0.94	119	4.360	0.22	1
9	N	1.21	97	4.878	0.24	2
9	H	3.56	41	6.625	0.54	2
10	M	4.80	73	5.701	0.84	2

$L^* = \text{Load} \div (\text{GW/line})$.

serve Evansville. Among the alternatives are: a different dispatch of power, a lower voltage connection between Cumberland City and Cadiz (e.g., 345- or 230-kV), or an increased generating capacity at Cadiz.

In addition to designing a transmission system for a fully developed system in 2020 with 40 reactors at ten sites, an optimum sequence of development for the ten dispersed energy centers was obtained. Table 8 shows the sequence chosen, obtained by examining the energy center at three stages in its development -- 10 reactors in 1996, 20 reactors in 2005, and 30 reactors in 2012 -- and by considering projected changes in demand.

The IEA Program was used to work out the details shown in Table 8 (i.e., choosing between Browns Ferry (9) and Cumberland City (2) in 1990, choosing between Cadiz (6) and Hartsville (7) in 2001, etc).

3.2.9 Transmission system and development plan for four energy centers

The first task is to choose the four energy centers from among the ten dispersed energy centers. In 2020 the demand from Memphis and Nashville is greater than the 12-GW capacity of one of the four energy centers.

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▣ LOAD CENTERS
• GENERATION SITES
SINGLE 765-KV LINES

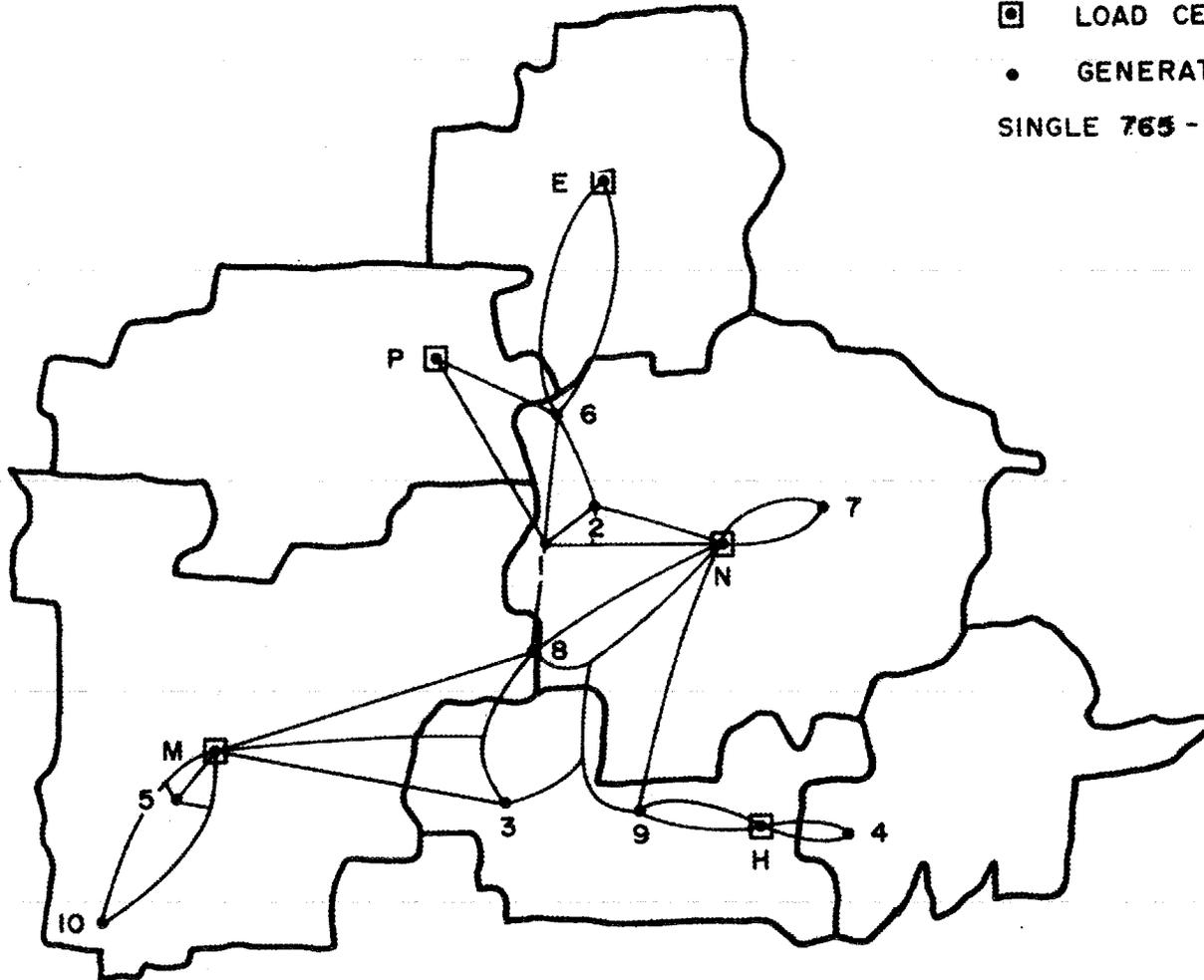


Fig. 6. Transmission system for ten dispersed sites.

Table 8. Optimum sequence for ten dispersed sites

Order	Site	Completion date
1	2	June 1990
2	9	June 1994
3	5	June 1998
4	6	December 2001
5	7	January 2005
6	10	February 2008
7	4	March 2011
8	1	April 2014
9	3	May 2017
10	8	June 2020

Penton (5) is the best choice for the Memphis energy center; the Nashville energy center could be either Hartsville (7) or Cumberland City (2). The IEA computer program was used to make an optimum choice for the four energy centers. The results are shown in Table 9. The sites for the four energy centers are Penton (5), Cadiz (6), Hartsville (7), and Browns Ferry (9). The total number of dispatch gigawatt-miles for the four energy centers is less than one-half the gigawatt-miles for the single energy center and significantly less than the gigawatt-miles for the ten dispersed energy centers. (The following note of caution must be inserted. Although the four energy centers are chosen to minimize the total gigawatt-miles, the ten energy centers were chosen at random. Four energy centers chosen at random would probably not give fewer gigawatt-miles than the ten energy centers. However, just as a 4-reactor energy center makes sense at Hartsville in 1985, a 10- or 12-reactor energy center makes sense at Hartsville in 2020. Perhaps the optimum system is to have the energy centers grow to meet the load; in 2020 Penton (5) and Hartsville (7) would have more than 10 reactors, and Cadiz (6) and Browns Ferry (9) would have less than 10 reactors.)

The capacity of 765-kV transmission lines from the energy centers to the load centers is given in Table 10. On the basis of Table 10, a transmission system for the four energy centers has been designed and is shown in Fig. 7. Because of light loading, only one line is shown from Browns Ferry (9) to Nashville. As in the case of the line from Cumberland

Table 9. Optimum dispatch of power from four energy centers, each having 10 reactors and producing 12 GW, in 2020^a

Name of generator ^b	Name of load center	Dispatch
Penton, MS (5)	Memphis, TN	12.00
Cadiz, KY (6)	Nashville, TN	3.51
	Paducah, KY	3.40
	Evansville, IN	5.09
Hartsville, TN (7) (TVA)	Nashville, TN	12.00
Browns Ferry-Rogersville, AL (9) (TVA)	Nashville, TN	0.27
	Huntsville, AL	8.36
	Memphis, TN	3.34
		<u>47.97^c</u>

^aTotal gigawatt-miles = 2429; central gigawatt-miles = 5103.

^bGenerator capacity = 48 GW.

^cExcess capacity = 0.03 GW.

Table 10. Four energy centers (Penton, Cadiz, Hartsville, and Browns Ferry), each having 10 reactors and producing 12 GW, in 2020

Dispatch generator	Load center	Load	Miles	GW/line	L*	Lines
Penton (5)	Memphis	12.00	22	6.625	1.81	3
Cadiz (6)	Nashville	3.51	76	5.577	0.63	2
Cadiz (6)	Paducah	3.40	46	6.625	0.51	2
Cadiz (6)	Evansville	5.09	78	5.498	0.93	2
Hartsville (7)	Nashville	12.00	38	6.625	1.81	3
Browns Ferry (9)	Nashville	0.27	97	4.878	0.06	1
Browns Ferry (9)	Huntsville	8.36	41	6.625	1.26	3
Browns Ferry (9)	Memphis	3.34	158	3.645	0.92	2

L* = Load ÷ (GW/line).

◻ LOAD CENTERS
• GENERATION SITES
SINGLE 765-kV LINES

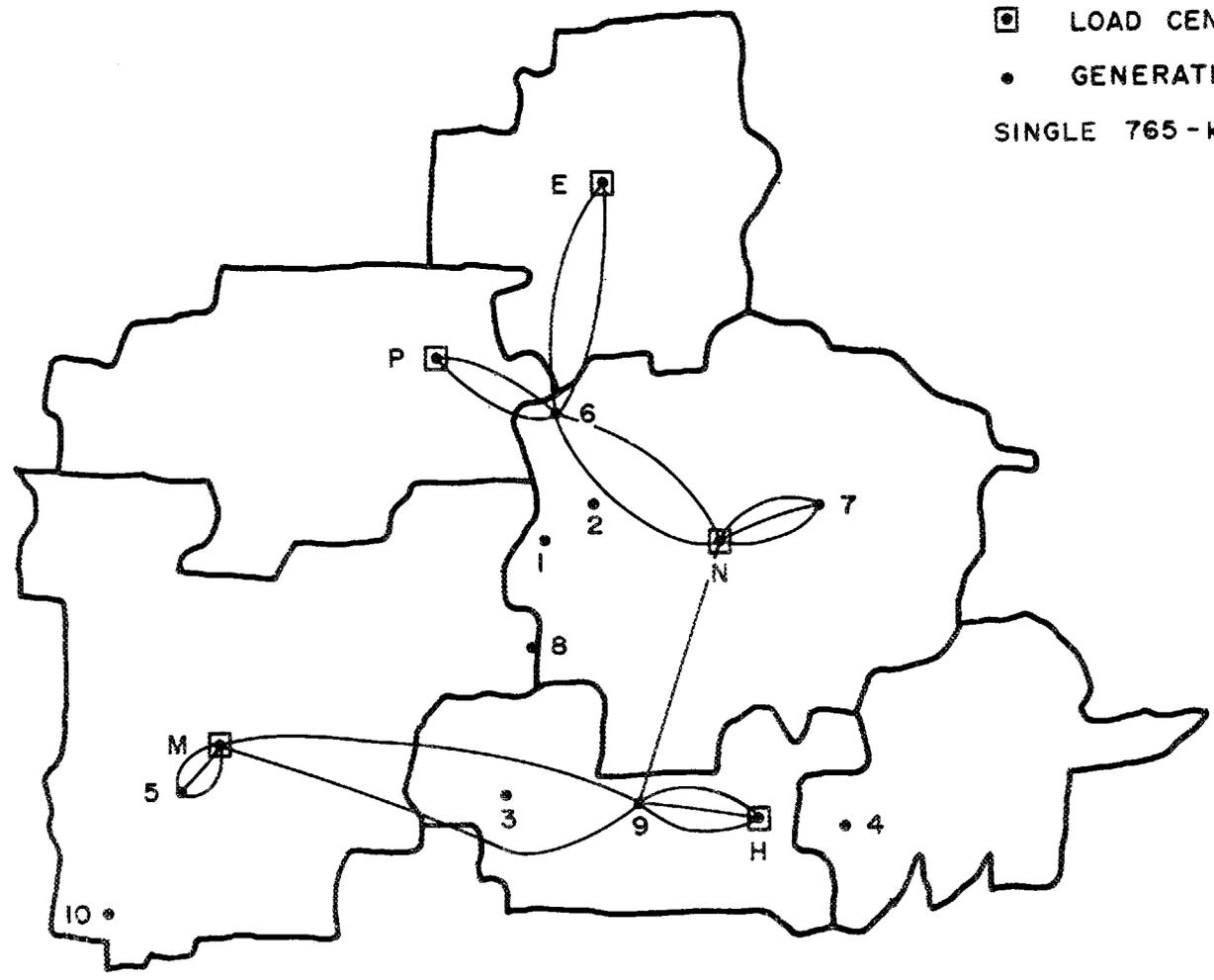


Fig. 7. Transmission system for four energy centers.

City (2) to Evansville for the dispersed system, systems studies would be needed to choose the best way to supply 270 MW of power to Nashville. The present dispatch of power from Browns Ferry is probably not the best solution.

The IEA Linear Programming Computer Program was used to find an optimum time sequence for the development of the four energy centers shown in Table 11. All possible development sequences were considered in 1996, 2005, and 2012; that is, after the completion of one, two, and three centers. In 1966 the optimum site is Cadiz (6). In 2005 the optimum sites are Penton (5) and Hartsville (7). Thus, the second optimum is not compatible with the first. In 2012, the optimum sites are Penton (5), Cadiz (6), and Browns Ferry (9). Considering the total gigawatt-miles in 1996, 2005, and 2012 for all possible development sequences, the best sequence is shown in Table 11.

Table 11. Optimum sequence for four energy centers

Order	Site	Completion date
1	6	June 1996
2	5	January 2005
3	9	September 2012
4	7	June 2020

3.2.10 Comparison of the transmission system in 2020 for one energy center, four energy centers, and ten dispersed energy centers

To summarize, the IEA Linear Programming Computer Program dispatches the power to the load centers to minimize the distance the power must travel measured in gigawatt-miles. The total number of gigawatt-miles for the three types of energy centers are shown in Table 12. For one center the power travels 5103 GW-miles, for four centers the power travels 2429 GW-miles (48% of the one-center total), and for ten centers the power travels 2974 GW-miles (58% of the one-center total). With the caveat noted previously, the four-center system has the smallest power dispatch.

Table 12. Comparison of transmission system for one energy center, four energy centers, and ten dispersed centers

Number of centers	Linear Programming gigawatt-miles	Percent of the one-center total	765-kV miles	Percent of the one-center total
1	5103	100	1858	100
4	2429	48	1116	60
10	2974	58	1727	93

Another comparison can be made of the estimate of the total miles of 765-kV transmission required for each type of energy center (see Table 12). (The length of the transmission system in Table 12 is based on straight-line distances. An estimate using corridors chosen by means of land use planning will be given in the next chapter.) Because of redundancy required for reliability, the four-energy-center system loses some of its transmission distance advantage over the single energy center (60 vs 48%); but the dispersed system loses almost all its advantage over the single energy center (93 vs 58%). Cost comparison of the three transmission systems will be made in the next chapter.

3.3 Case B

3.3.1 Introduction

This part of the study takes into consideration power plants and 500-kV transmission lines existing and/or planned through the early 1980s, as indicated in the 1974 reports to the Federal Power Commission. Plants with capacities smaller than 200 MW were omitted. The plants which were included were phased out in accordance with the expected lifetime for the type — 20 years for gas turbine, 40 years for steam, and 60 years for hydroelectric. Dates of plant completion and respective capacities were obtained from the directory.¹⁹

Load centers and generation sites are shown in Fig. 8, which, except for the addition of Chattanooga, covers the same area as the regions in part A of the study. The centers and sites have been renumbered to correspond to bus numbers used by General Electric in a parallel

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* LOAD CENTERS

• GENERATION SITES

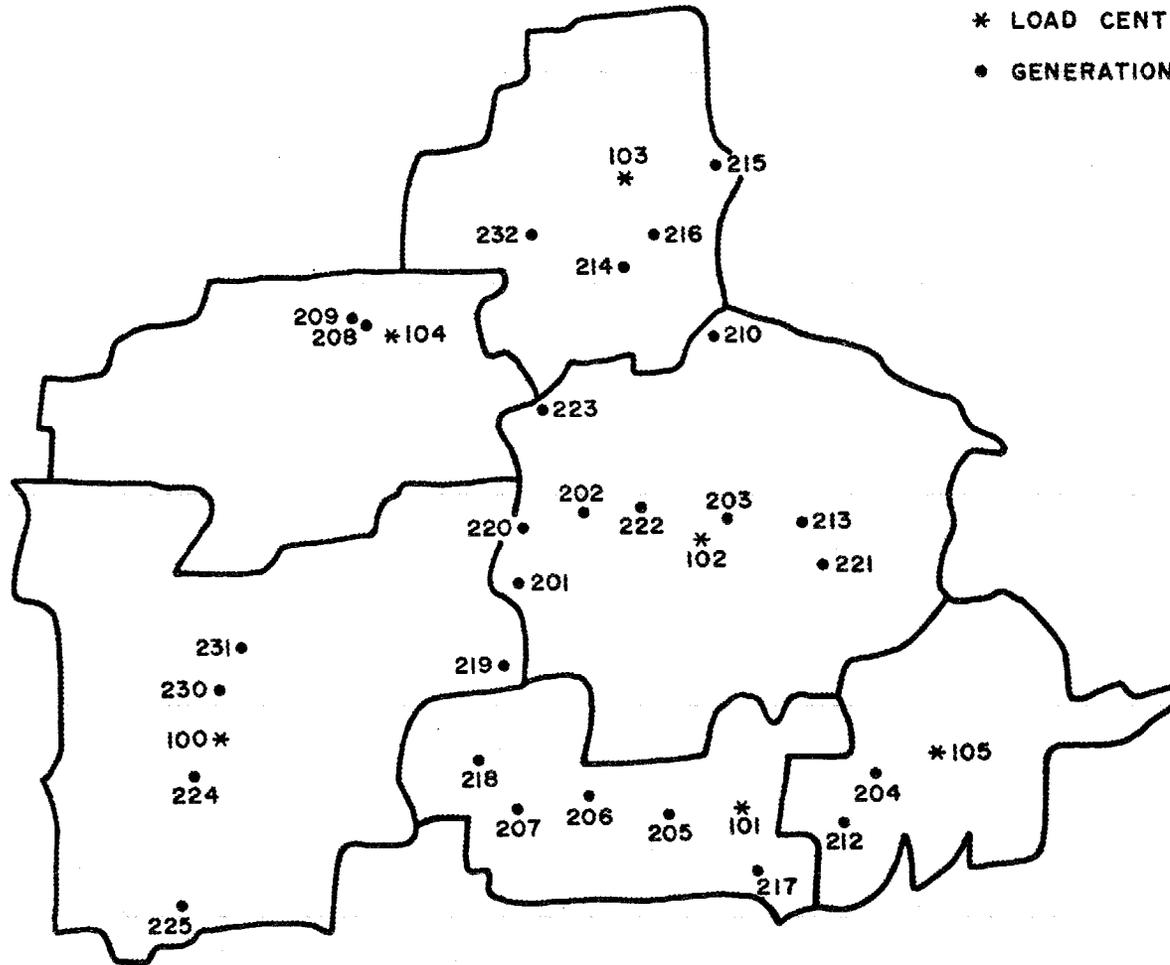


Fig. 8. Load centers and generation sites (Case B).

study. The load centers and their demands are listed in Table 13; the generating sites and their capacities are listed in Table 14 for the dispersed case and in Table 15 for the center case.

Table 13. Load centers and demand^a

Bus number	Name	Position		1985 load (MW)	2005 load (MW)	2020 load (MW)
		Latitude	Longitude			
100	Memphis	35.125	90.057	-5,476	-15,377	-25,737
101	Huntsville	34.732	86.587	-3,049	-8,001	-13,727
102	Nashville	36.163	86.778	-6,377	-15,833	-26,308
103	Evansville	37.970	87.575	-1,737	-5,192	-8,001
104	Paducah	37.077	88.615	-3,372	-5,143	-6,918
105	Chattanooga	35.043	85.310	0	-1,848	-6,483
				-20,011	-51,394	-87,174

^aSee Appendix C for derivation.

The existence of 500-kV lines, shown in Fig. 9, modifies the approach to the solution of optimum path. In absence of lines, as was assumed in Case A, it was simply a matter of accepting the Linear Programming solution. In this case, the recommendations of the Linear Programming run have to be weighed against alternatives in the use of the existing lines because these were not entered into the program. Using the results of the dual solution for selection criterion, different runs were made for cases in which different plants were down. The resulting changes in power-flow pattern suggested an optimum coupling between the existing and new lines.

Power carrying capacity of lines shorter than about 50 miles is limited thermally and, according to Fig. 2, should carry about 3 SIL although some consider this much too conservative.³ The SIL of a 500-kV line varies from about 0.7 to 1.0 GW for characteristic (surge) impedances of 350 to 250 ohms, respectively. Short lines can, therefore, safely carry 3 GW. With very few exceptions, the lines in the dispersed case fall into this category. Wherever longer lines are needed, their capacity will be determined on the basis of an SIL of 1 GW and the curve of Fig. 2. In view of the conservative character of this curve, the results would still apply if the surge impedance of the TL were greater than 250 ohms.

Table 14. Generating stations and capacity --
dispersed case

Bus number	Name	Position		1985 capacity (MW)	2005 capacity (MW)	2020 capacity (MW)
		Latitude	Longitude			
201	Johnsonville	36.033	87.983	1,338	2,400	4,800
202	Cumberland	36.383	87.650	2,550	2,550	4,800
203	Gallatin	36.317	86.400	1,088	2,400	4,800
204	Widows Creek	34.883	85.767	1,832	2,688	6,000
205	Browns Ferry	34.633	86.950	3,195	4,395	4,800
206	Wilson Dam	34.783	87.583	630	630	0
207	Colbert	34.733	87.867	1,841	507	4,000
208	Shawnee	37.150	88.783	1,540	3,600	3,600
209	Joppa	37.217	88.833	1,100	0	0
210	Paradise	37.250	86.983	2,771	4,700	3,600
212	Bellefonte	34.725	85.975	2,426	4,800	6,000
213	Hartsville	36.395	86.163	4,820	4,800	4,800
214	Sebree	37.605	87.527	300	300	0
215	Coleman	37.903	86.753	455	4,055	4,800
216	Owensboro	37.768	87.113	465	0	0
217	Morgan City	34.472	86.568	0	0	4,800
218	Eastport	34.887	88.102	0	4,800	4,800
219	Perryville	35.620	88.040	0	0	4,800
220	McKinnon	36.317	87.907	0	4,800	4,800
221	Smithville	35.960	85.813	0	0	4,800
222	Cumberland City	36.388	87.635	0	4,800	4,800
223	Cadiz	36.863	87.835	0	0	4,800
224	Penton	34.867	90.283	4,800	4,800	4,800
225	Marks	34.258	90.273	0	4,800	4,800
230	Wilson	35.572	90.043	0	4,800	4,800
231	Luxora	35.757	89.928	0	0	4,800
232	Uniontown	37.775	87.932	0	0	2,400
				31,151	66,625	102,400

Table 15. Generating stations and capacity — center case

Bus number	Name	Position		1985 capacity (MW)	2005 capacity (MW)	2020 capacity (MW)
		Latitude	Longitude			
201	Johnsonville	36.033	87.983	1,338	0	0
202	Cumberland	36.383	87.650	2,550	2,550	4,800
203	Gallatin	36.317	86.400	1,088	0	0
204	Widows Creek	34.883	85.767	1,832	2,680	6,000
205	Browns Ferry	34.633	86.950	3,195	3,195	4,800
206	Wilson Dam	34.783	87.583	630	630	0
207	Colbert	34.733	87.867	1,841	507	4,000
208	Shawnee	37.150	88.783	1,540	3,600	3,600
209	Joppa	37.217	88.833	1,100	0	0
210	Paradise	37.250	86.983	2,771	1,110	0
212	Bellefonte	34.725	85.975	2,426	4,800	6,000
213	Hartsville	36.395	86.163	4,820	4,800	4,800
214	Sebree	37.605	87.527	300	300	0
215	Coleman	37.903	86.753	455	4,055	4,800
216	Owensboro	37.768	87.113	465	0	0
217	Morgan City	34.472	86.568	0	0	0
218	Eastport	34.887	88.102	0	0	0
219	Perryville	35.620	88.040	0	0	0
220	McKinnon	36.317	87.907	0	24,000	48,000
221	Smithville	35.960	85.813	0	0	0
222	Cumberland City	36.388	87.635	0	0	0
223	Cadiz	36.863	87.835	0	0	0
224	Penton	34.867	90.283	4,800	4,800	4,800
225	Marks	34.258	90.273	0	4,800	4,800
230	Wilson	35.572	90.043	0	4,800	4,800
231	Luxora	35.757	89.928	0	0	4,800
232	Uniontown	37.775	87.932	0	0	2,400
				31,151	66,627	103,600

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- * LOAD CENTERS
- GENERATION SITES
- ⊙ TL CONNECTIONS

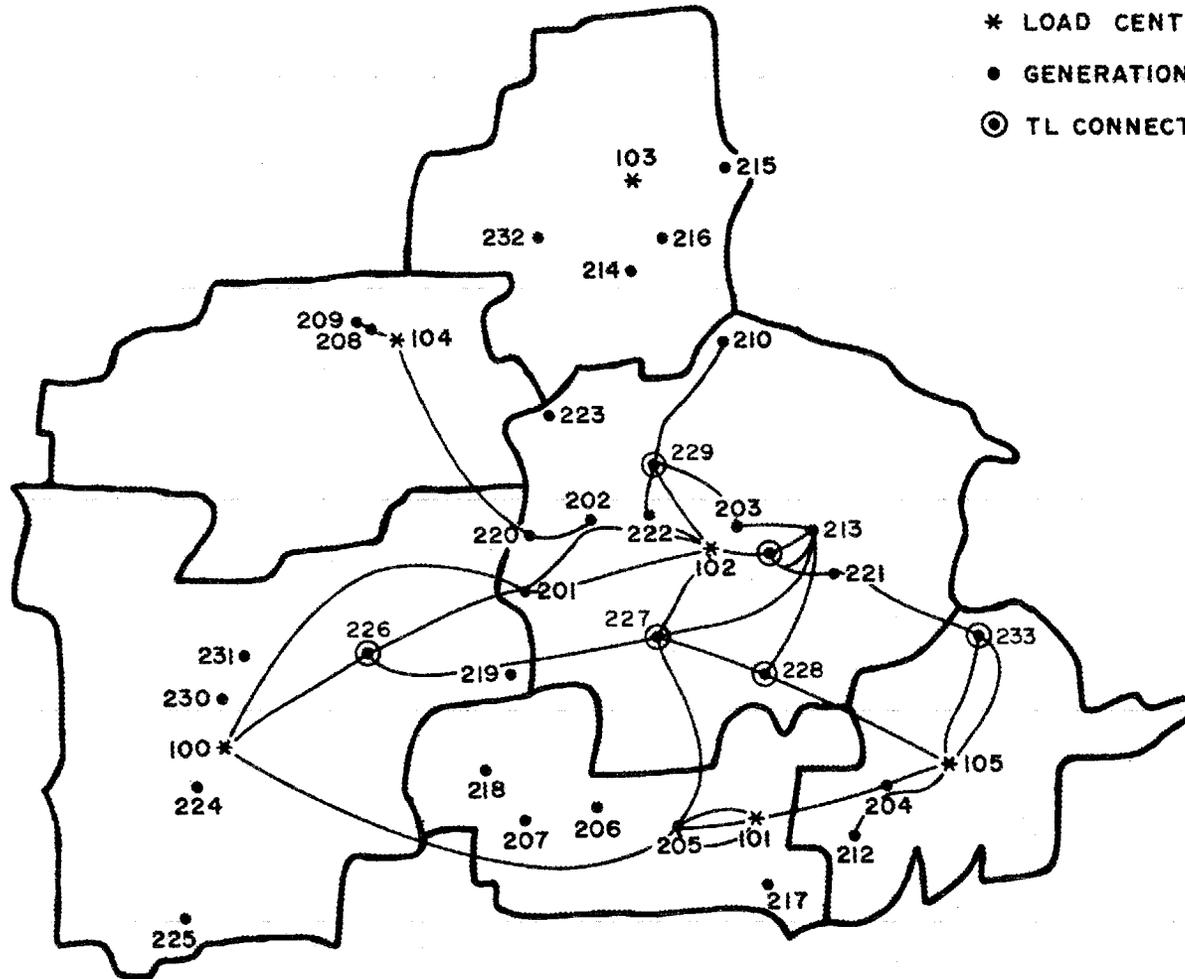


Fig. 9. Transmission system for Case B using 500-kV lines.

3.3.2 Dispersed cases

1985

Figure 10 shows the power dispatch for 1985, and Fig. 11 shows the required additions to the transmission network for 1985.

One of the Linear Programming recommended dispatches is from Sebree (214) to Evansville (103). Since the capacity of Sebree is only 0.3 GW and Paradise (210) has excess capacity, it is better to ship the power from Paradise since a TL from there is needed anyway. This line will pass Owensboro (216) and will carry an additional 0.455 GW from there. In view of the very light loading of all these lines, provision for contingency is made by running a TL from Paradise (210) to Coleman (215). This is particularly desirable because this line will provide for contingency in subsequent years.

To satisfy Memphis (100) requirements, three lines are established from Penton (224) including contingency — in view of the short distance (22 miles), this is deemed adequate. In addition, a short TL connecting to the existing network is established from Colbert (207).

No additional lines are needed to satisfy Huntsville (101), Chattanooga (105), or Paducah (104) requirements because of the existing network, which amply provides for single contingencies. This is not quite obvious in the case of Paducah, but can be seen as follows: If the line from Shawnee (208) or Joppa (209) is down, supplemental power (either the 1.5 or 1.1 GW, respectively) can be shipped via the line from McKinnon (220) and supplied from Johnsonville (201) and Cumberland (202). Should this be inadequate, excess power available at Gallatin (203) can be delivered to McKinnon through Nashville (102) via the additional line established there. One line is added from Hartsville (213) to Nashville.

A total of 280 miles of TL are added, with a power carrying capacity of 3 GW per line because of short distances.

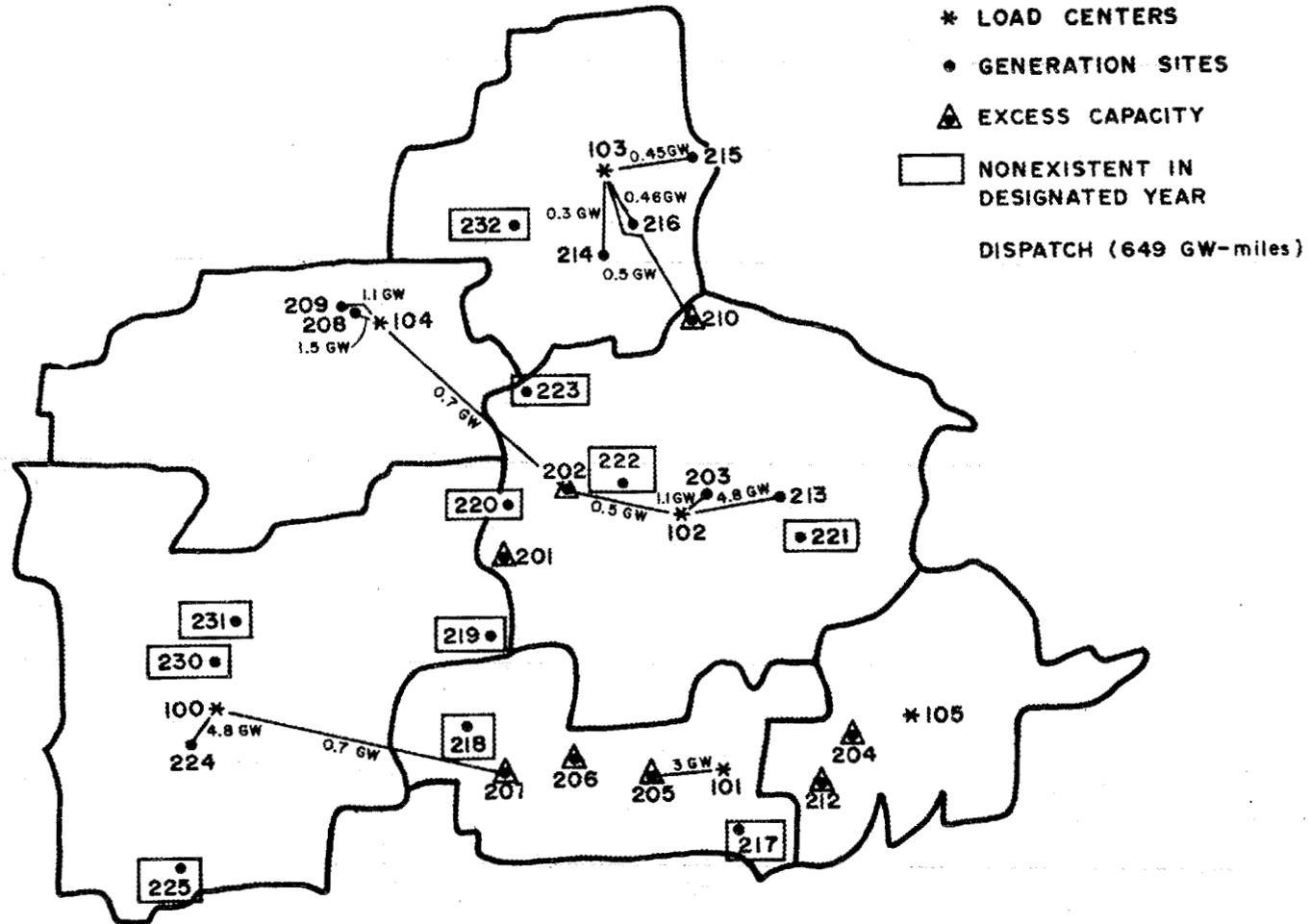


Fig. 10. Power dispatch for dispersed case - 1985.

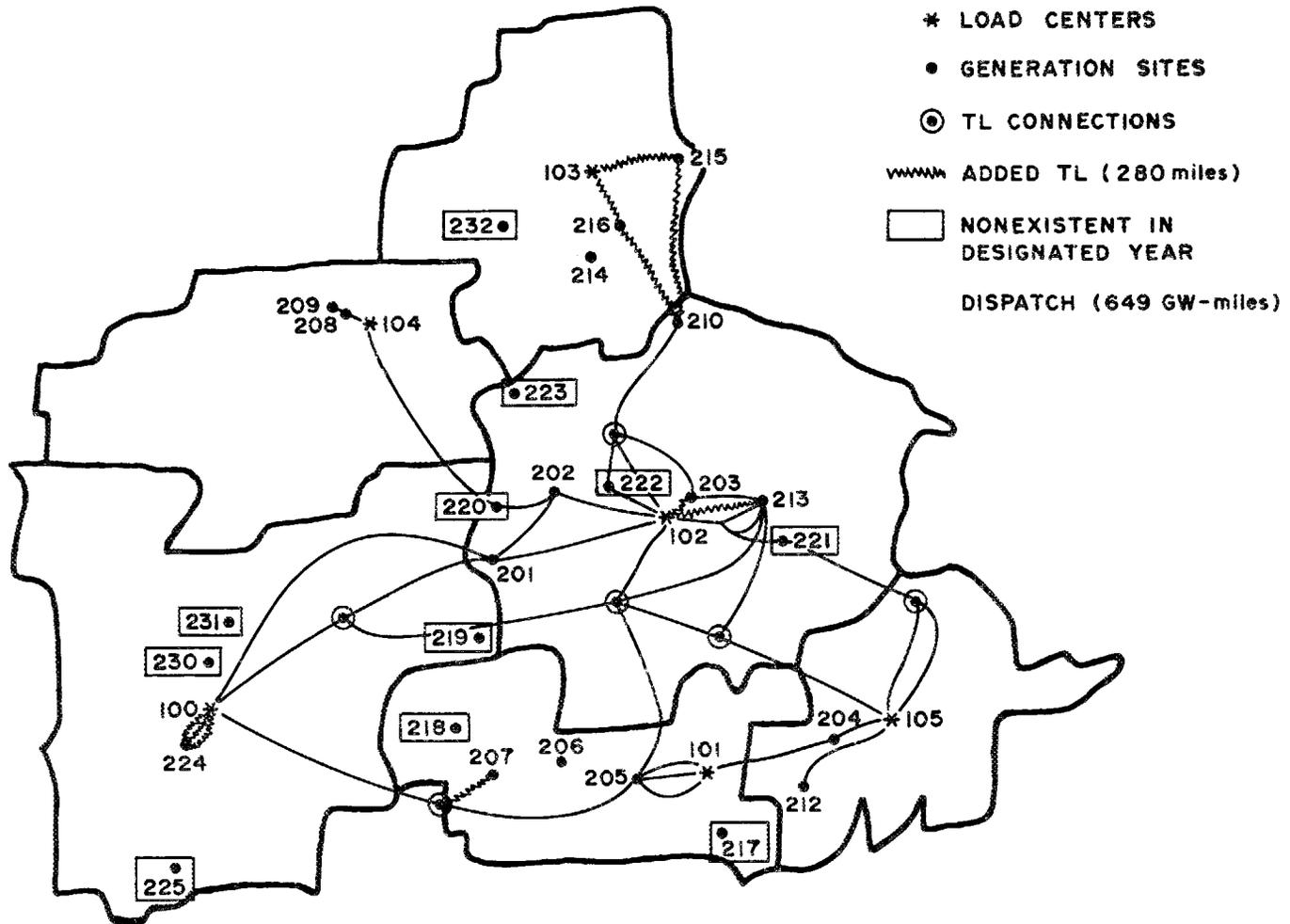


Fig. 11. Additions to the transmission network for dispersed case - 1985.

2005

Figure 12 shows the power dispatch for 2005; Fig. 13 shows the additions to the transmission network for 2005. The 1985 additions are drawn as part of existing network. Additional TL is established between Coleman (215) and Evansville (103) to cover single contingencies. Should the line from Paradise (210) to Evansville through Owensboro break down, power can be carried via Coleman because the distance from Coleman to Evansville is only 45 miles. A contingency line is added between Shawnee (208) and Paducah (104), as well as one from McKinnon (220) to Paducah. This line is routed through Cadiz (223) because of the anticipated needs in 2020. This routing adds 18 miles of TL in 2005, but saves an entire line of 46 miles. A 20-mile link is added between McKinnon and Johnsonville (201) to facilitate contingency routings. At Memphis (100), one line is provided between Marks (225) and Penton (224) and two between Marks and Memphis. This saves about 18 miles and can be used because of the short distance between Penton and Memphis (22 miles). Two links are added between Wilson (230) and Memphis directly, and the other through tying in to the existing line, thus saving about 10 miles. The power from Eastport (218) to Memphis is routed through Colbert (207) and existing network to result in a savings of about 95 miles of TL. In case of contingency, the 1 GW of power to Memphis can be obtained either from Johnsonville or McKinnon via Johnsonville. A line is added between Bellefonte (212) and Huntsville (101); no other contingency lines are required because of the possibility of routing from Bellefonte through Widows Creek (204). No additions are required for Nashville and Chattanooga.

A total of 459 miles of TL are added.

2020

Figure 14 shows the power dispatched in 2020 with Fig. 15 showing the TL additions. Note that with the sequential planning not many additional miles of TL are needed even though the projected demand increased by about 70%. In spite of the Linear Programming dispatch of 2.4 GW from Uniontown (232) to Evansville, that station is not

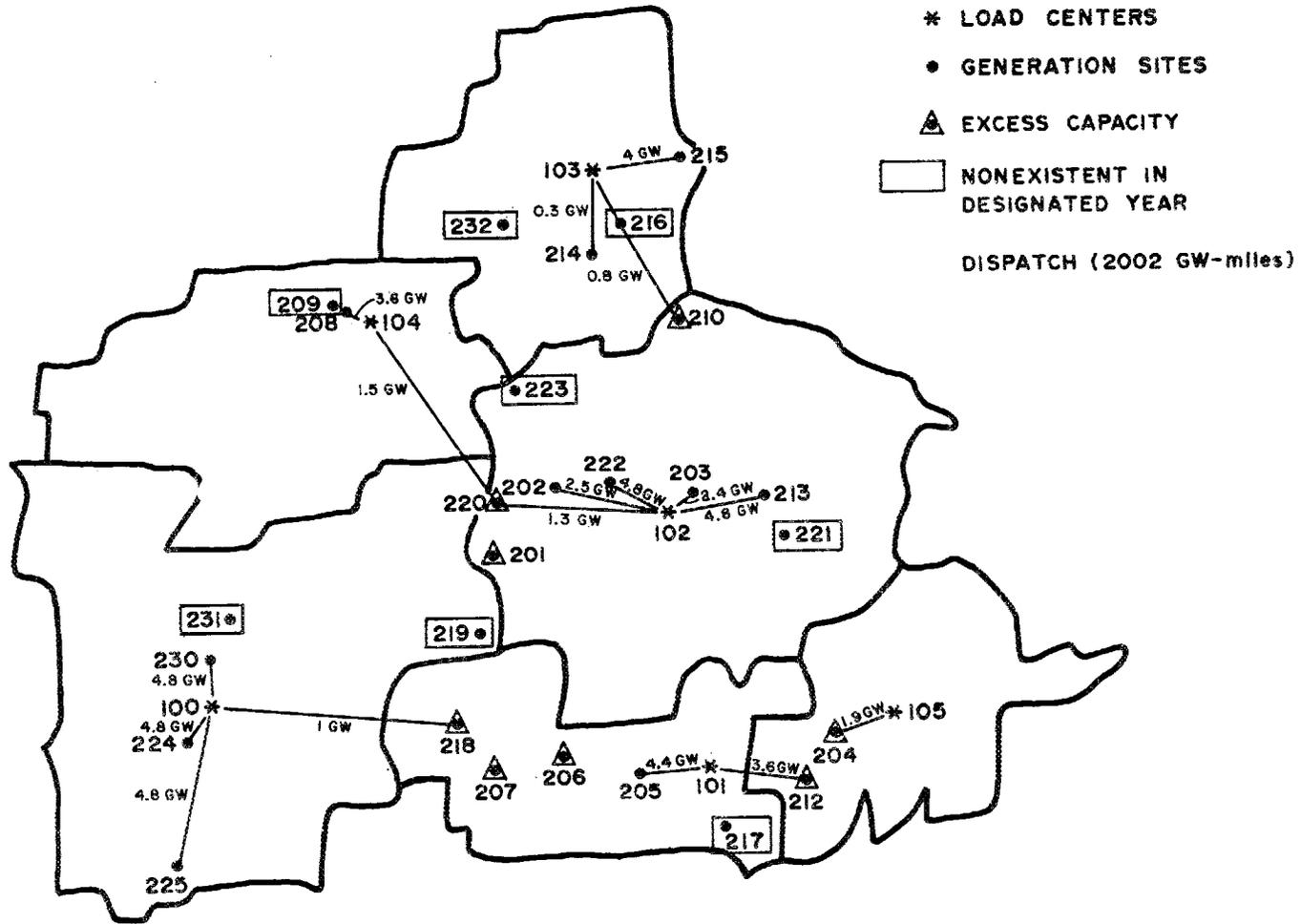


Fig. 12. Power dispatch for dispersed case - 2005.

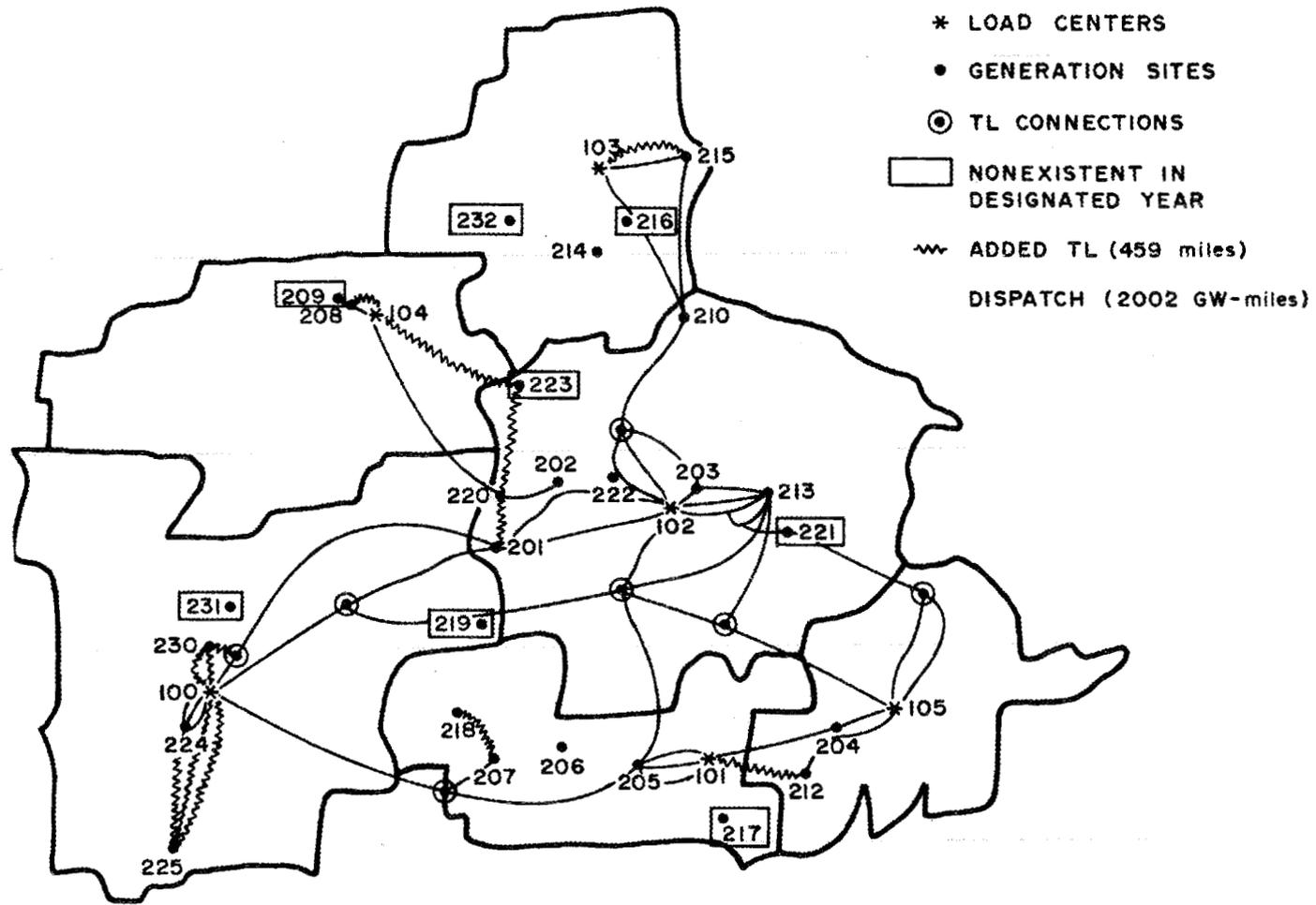


Fig. 13. Additions to the transmission network for dispersed case - 2005.

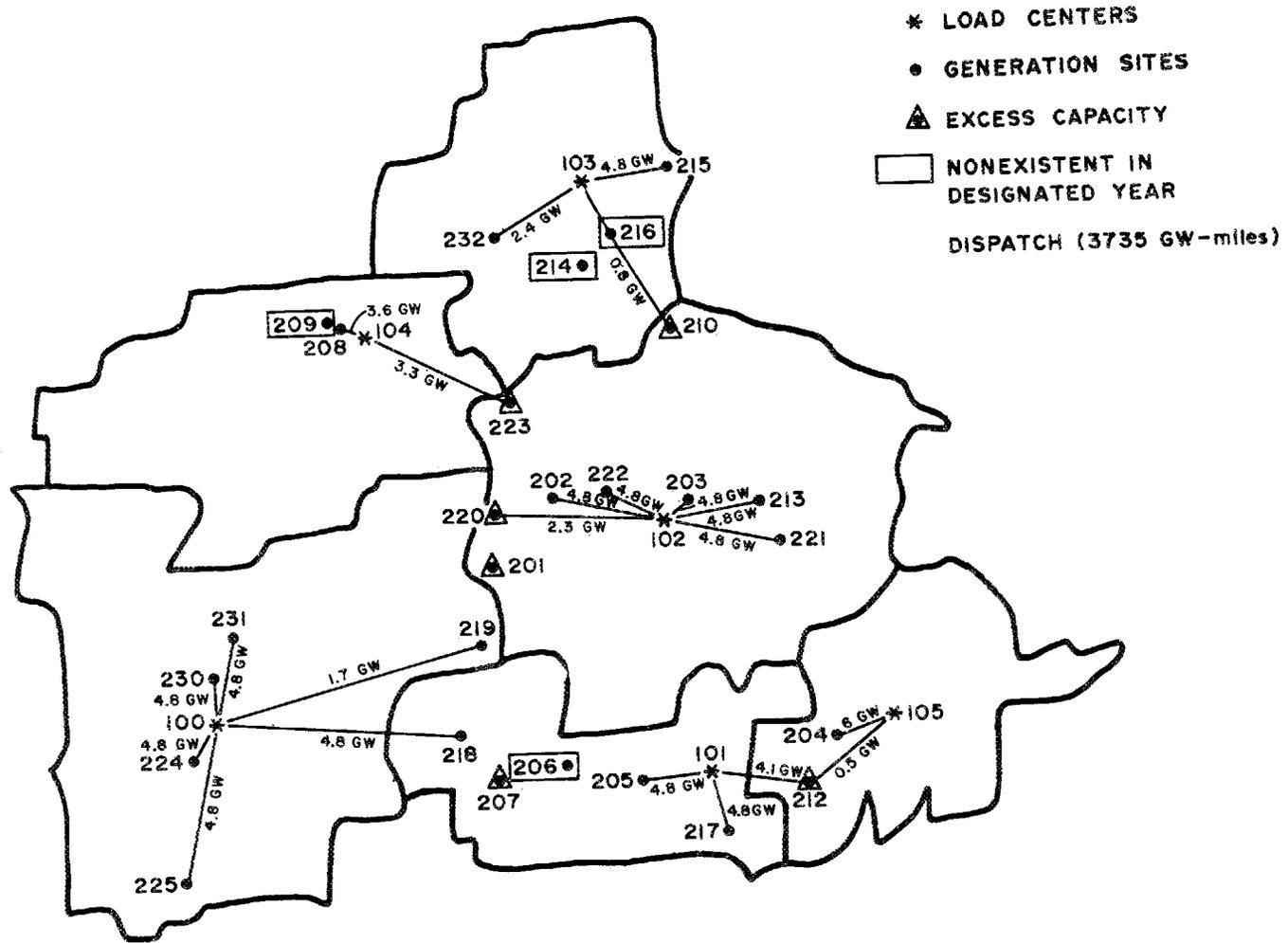


Fig. 14. Power dispatched for dispersed site - 2020.

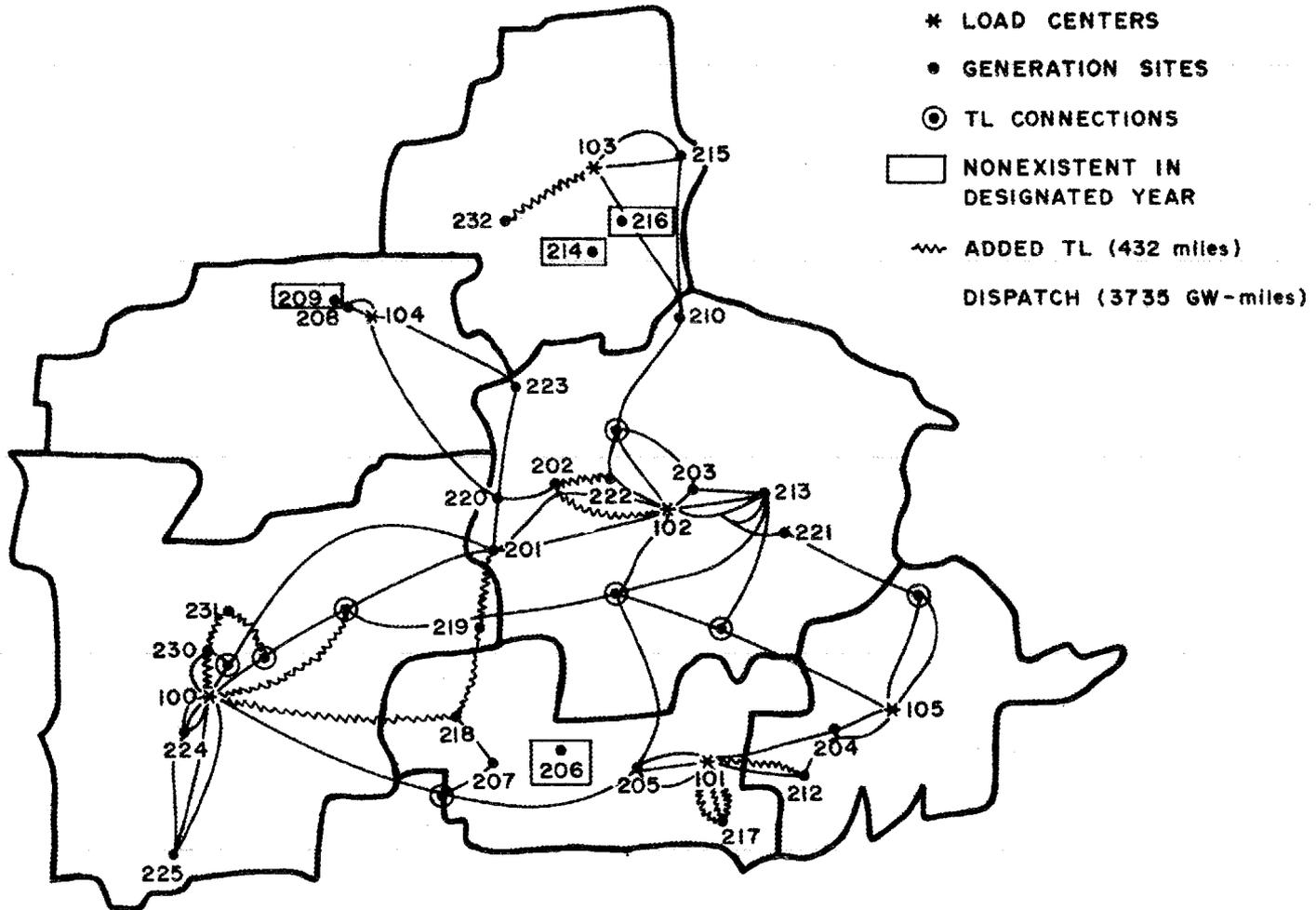


Fig. 15. Additions to the transmission network for dispersed case - 2020.

required because Coleman (215) and Paradise (210) can handle Evansville's demand of 8 GW, including contingency provisions with lines already established. Three lines are established from Luxora (231) to supply Memphis: one to Wilson (230), one tying in to one of the existing but not fully utilized lines, and one directly to Memphis. Another line is added between Wilson and Memphis. To provide for contingencies, Eastport (218) is connected directly with Memphis and also with Perryville (219), and Perryville is connected with Johnsonville (201). A link is also provided between Cumberland (202) and Cumberland City (222), and between Cumberland and Nashville. Three lines are provided between Morgan City (217) and Huntsville (101), and one is added between Bellefonte (212) and Huntsville (101).

A total of 408 miles of TL are added. Under some conditions, a line may have to carry 3.2 GW. This, apparently, is quite acceptable.^{3,20} It is also worth noting that, instead of developing Uniontown (232), it would be more economical to install one of the reactors at Coleman and the other either at Paradise or at Owensboro. To tie Uniontown to the network, one 24-mile-long TL is required. This increases the added length of TL to 432 miles.

3.3.3 Center case

2005

Figure 16 shows the power dispatched in 2005, and Fig. 17, which includes the 1985 network (see Fig. 11), shows the TL added. Quite evidently, the center case TL planning is simplified by the absence of a large number of generating sites. The connections here are much more direct than in the dispersed case and do not require so much explanation. No additional contingency is provided between Paradise (210) and Evansville (103) because Paradise will be phased out and because the line is lightly loaded. Connections between McKinnon (220) and Paducah (104) and between Shawnee (208) and Paducah are straightforward. The links between Johnsonville (201), McKinnon (220), and Cumberland City (222), and between McKinnon and Nashville (102) are added to the existing network for contingency. One line is established from Marks (225) to

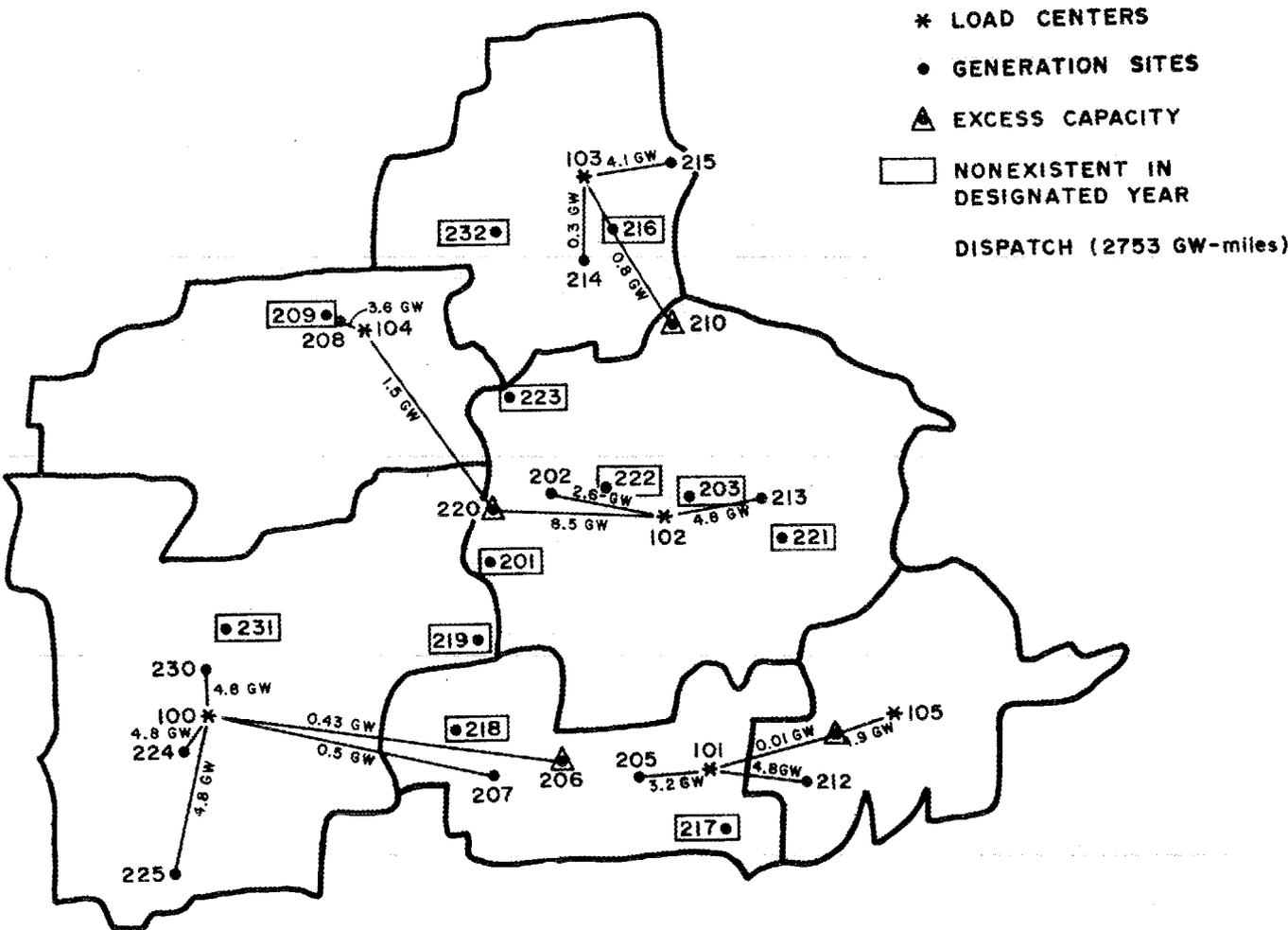


Fig. 16. Power dispatched for center case - 2005.

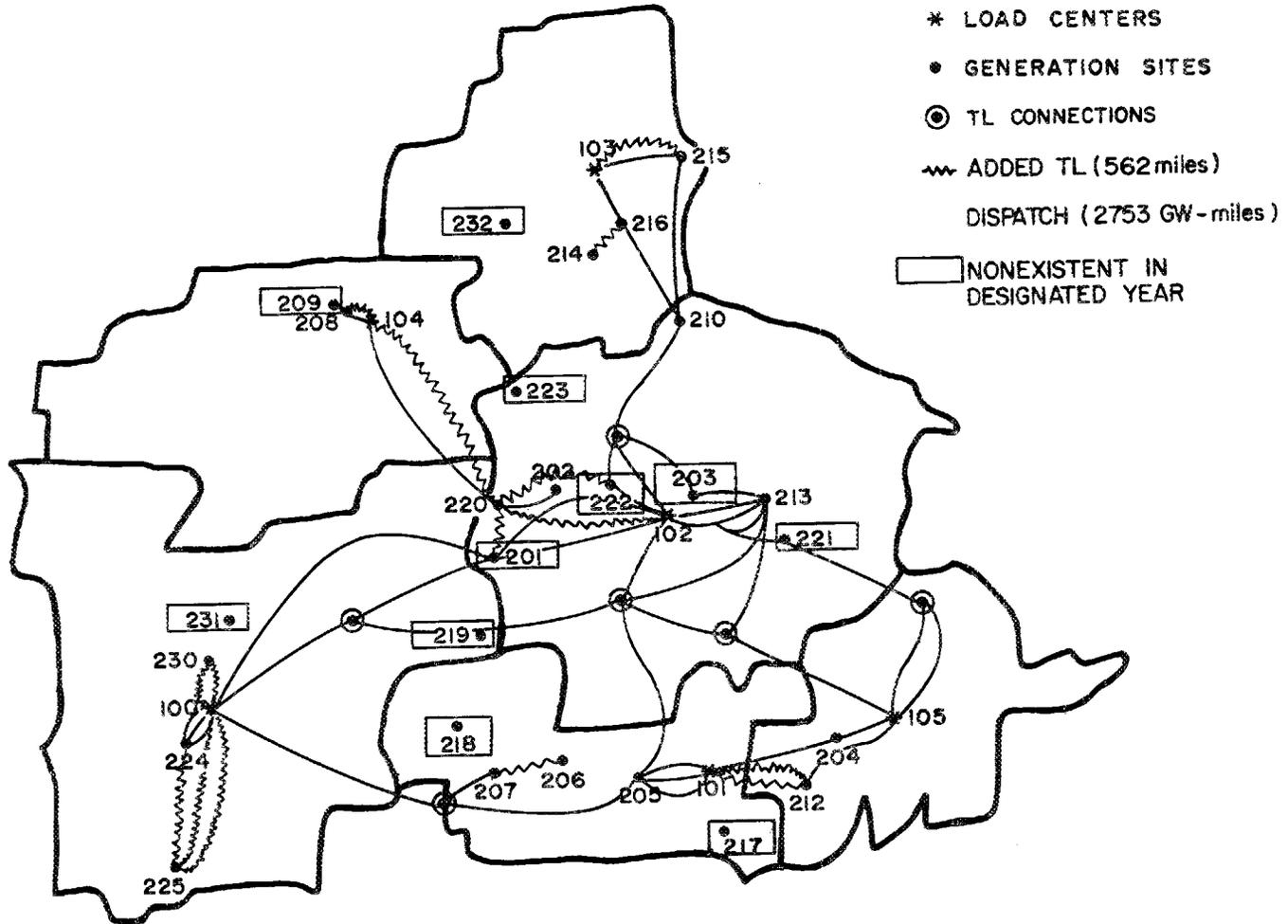


Fig. 17. Additions to the transmission network for the center case - 2005.

Penton (224), two from Marks to Memphis (100), and two from Wilson (230) to Memphis because there is enough excess capacity at McKinnon to take care of a double contingency. For similar reasons, there is only one TL connecting Wilson Dam (206) to Colbert (207). The links between Bellefonte (212) and Huntsville (101) are added to take care of contingency.

A total of 562 miles of TL are added.

2020

Figure 18 shows the power dispatched in 2020, and Fig. 19 the TL added.* As in the above case, additions are straightforward. Five lines are added between McKinnon (220) and Nashville; one is added between McKinnon and Johnsonville (201); and one, between Cumberland (202) and Nashville. Power from McKinnon to Nashville can be sent on nine lines. Contingencies in supplying Chattanooga (105) can be handled by diverting power from McKinnon (220) through the existing network. This will increase transmission losses, but only during contingency. Two lines are added between Luxore (231) and Memphis (100); one, between Luxore and Wilson (230); and one, between Wilson Dam (206) and Huntsville (101).

A total of 534 TL miles are added. Table 16 compares miles of added TL for the dispersed and center cases.

Distances between generating plants and load centers are shown in Table 17. Distances between selected plants are shown in Fig. 20.

Internal connections at a nuclear energy center

The National Electric Reliability Council (NERC) study¹⁷ recommends that the 4-reactor clusters in an NEC "must be separated from each other within the energy center." In this study the units will be physically

*Through oversight, the total capacity of the system added up to 1.2 GW more than the corresponding dispersed case. Some runs with the 1.2 GW subtracted showed that the length of added transmission lines may increase by 15 to 115 miles, depending upon the location of the generating site whose capacity was reduced by 1.2 GW.

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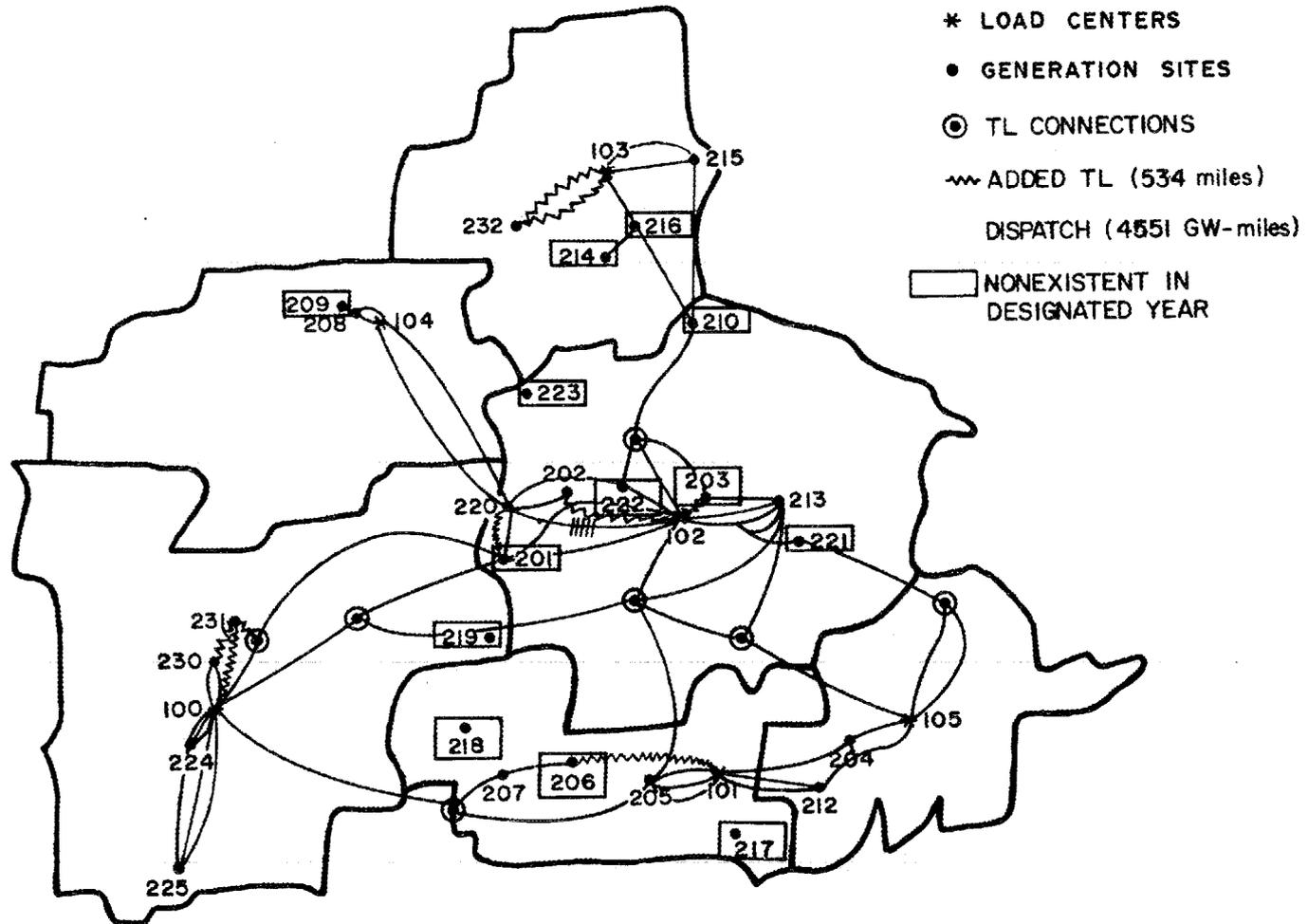


Fig. 19. Additions to the transmission network for the center case - 2020.

Table 16. Comparison of transmission systems and costs for dispersed and center cases designed by the Institute for Energy Analysis (IEA) and the General Electric Company (GE)

Transmission line voltage (kV)	Fully dispersed						Large center							
	Dispatch ^a (GW-miles)	Miles		Terminals		Millions of 1974 dollars ^b		Dispatch ^a (GW-miles)	Miles		Terminals		Millions of 1974 dollars ^b	
		IEA	GE	IEA	GE	IEA	GE		IEA	GE	IEA	GE	IEA	GE
<i>Year 2005</i>														
500	2002	459	1238	25	80	145	419	2753	562	1300	30	72	176	413
<i>Year 2020</i>														
500	3735	891	2690	51	148	287	851	4551	1096	1493	52	84	328	477
765										1288		42		546

^aIEA result.

^bGE estimate bases: \$190,000/mile and \$2.3 million/terminal for 500-kV line; \$300,000/mile and \$3.8 million/terminal for 765-kV line.

separated. For the flexible dispatch of power when units undergo maintenance or a forced outage, it is assumed that there will be a system of internal connections allowing switching to various combinations of reactors.

The NERC study also recommends that transmission lines be on separate corridors and that underground cable be considered in the proximity of the energy center. A separate study is needed to evaluate the optimum separation of corridors and the length of underground cable required. In this study, only overhead transmission lines were assumed on separate corridors after leaving the energy center.

Table 17. Great-circle distances in miles

Generating site	Load center					
	Memphis (100)	Huntsville (101)	Nashville (102)	Evansville (103)	Paducah (104)	Chattanooga (105)
Johnsonville (201)	132	119	68	136	80	165
Cumberland (202)	161	129	51	110	72	161
Gallatin (203)	221	110	24	131	133	107
Widows Creek (204)	243	48	105	236	220	28
Browns Ferry (205)	179	22	106	233	193	97
Wilson Dam (206)	142	57	106	220	169	130
Colbert (207)	127	73	116	224	167	147
Shawnee (208)	157	207	130	87	11	242
Joppa (209)	160	213	135	86	16	247
Paradise (210)	226	175	76	59	91	179
Bellefonte (212)	233	35	109	241	220	44
Hartsville (213)	235	117	38	134	144	105
Sebree (214)	222	205	108	25	70	216
Coleman (215)	266	219	120	45	117	213
Owensboro (216)	245	212	112	29	95	213
Morgan City (217)	203	18	117	248	213	82
Eastport (218)	112	87	115	215	154	158
Perryville (219)	119	102	80	164	106	159
McKinnon (220)	146	132	64	116	66	117
Smithville (221)	245	95	56	170	174	69
Cumberland City (222)	161	129	50	109	72	160
Cadiz (223)	173	163	76	78	46	189
Penton (224)	22	210	217	262	179	282
Marks (225)	61	212	237	297	216	287
Wilson (230)	31	204	187	215	131	269
Luxora (231)	44	201	178	201	117	265
Uniontown (232)	218	223	128	24	61	239

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* LOAD CENTERS

• GENERATION SITES

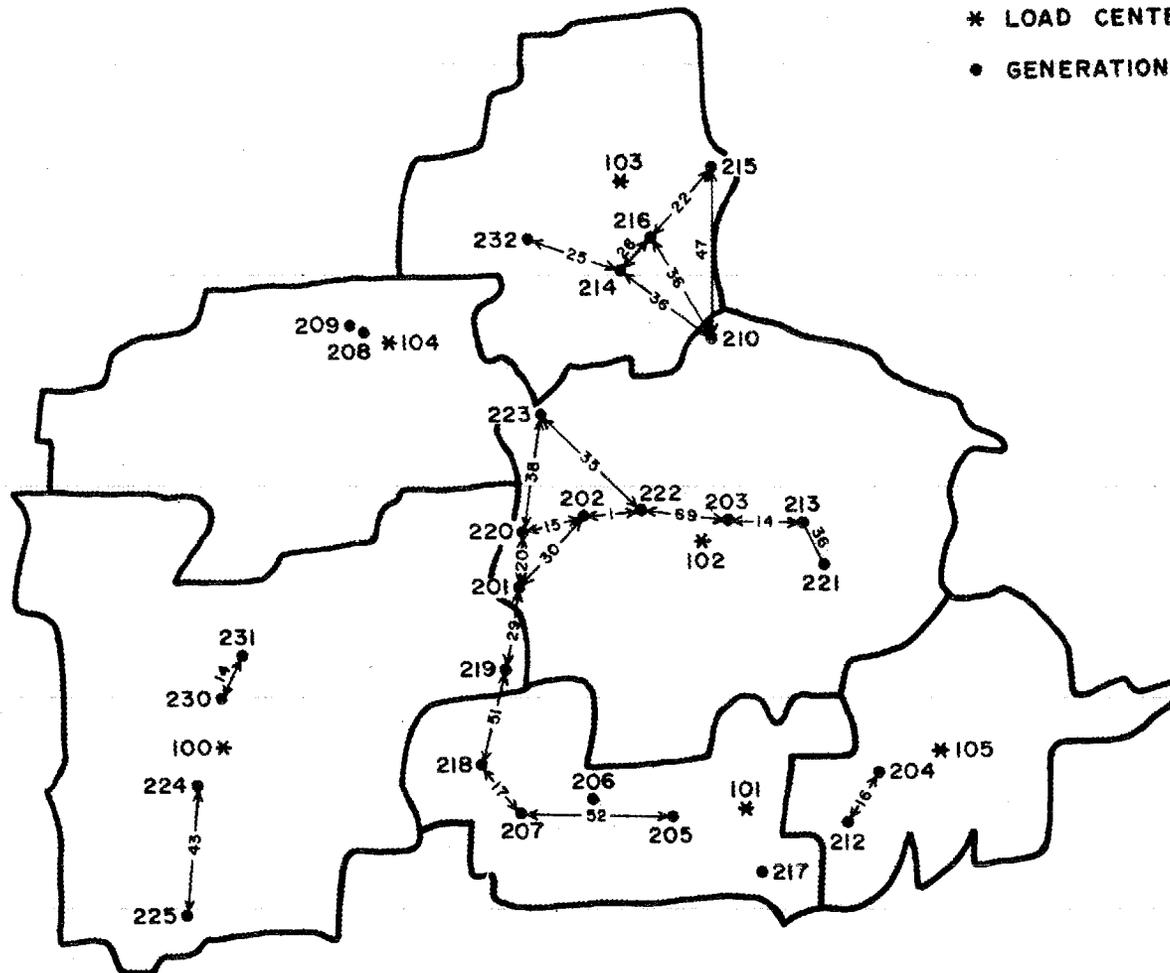


Fig. 20. Distances between selected plants.

4. COSTS AND DISCUSSION OF RESULTS

4.1 Introduction

This section gives an estimate of the costs of the transmission systems (Case A) developed in Section 3 for the Kentucky Lake Surrogate Site and compares the staff's results with the energy center studies by the National Electric Reliability Council¹⁷ and General Electric.²¹ Since the NERC report is a summary without details and the GE report has not been released, our comparative studies will be brief and approximate.

4.2 Transmission System Costs for One Energy Center, Four Energy Centers, and Ten Energy Centers

The transmission line distances given in Section 3 (Case A) were straight line distances. The design of transmission line corridors is a land use planning problem. Operating under severe constraints, land use planners at Oak Ridge National Laboratory have made preliminary choices for transmission corridors. The corridors have been selected to avoid areas that would obviously not be good locations from an environmental standpoint but have not been screened in detail. The results are shown in Table 18. In all cases, the miles of transmission line have increased over the straight line distance, but the increases have been approximately proportional to length; thus, relative length of transmission for each type of energy center is unchanged.

The cost of each system has been estimated on the basis of the length of the 765-kV transmission lines. Substation costs, which should be approximately the same for each system, were not included. Every utility files an annual report with the Federal Power Commission which includes the cost of all transmission lines built during the year. In 1973 Appalachian Power Company built 169.34 miles of 765-kV line at a cost of \$40,298,353, giving an average cost of \$237,973/mile. In 1974 Appalachian Power Company built 236.67 miles of 765-kV line at a cost of \$59,171,453, giving an average cost of \$250,017/mile. Assuming that the increase in cost from 1973 to 1974 was due to inflation and that the same rate of inflation will prevail in 1975, the average cost

of a 765-kV transmission line in 1975 will be \$263,000/mile. Using this value of cost per mile, the cost for the transmission systems for one, four, and ten energy centers has been estimated (see Table 18).

Table 18. Transmission system costs for one, four, and ten energy centers^a

Number of centers	Miles of 765-kV lines	Percent of one-center total	Cost (million \$)	Savings (million \$)
1	2000	100	526	0
4	1216	61	320	206
10	1903	95	500	26

^aTransmission corridors selected by land use planners; cost based on \$263,000/mile.

The cost of the 765-kV transmission system for one 40-reactor energy system is estimated at \$526 million. For comparison, if a nuclear reactor costs \$450/kW, then a 1200-MW reactor will cost \$540 million. Thus, the transmission system will be about 3% of the cost of the energy center. (Substation costs have not been included. Excluding transformers, the substation costs for circuit breakers, land, reactive power control, etc., are approximately \$8 to \$10 million per line.²¹ For an energy center with 17 transmission lines, the substations might cost \$200 to \$300 million.) As shown in Table 18, the transmission costs of dispersed energy centers are less than the costs of a single energy center. With four energy centers, the transmission costs are 61% of the central center; with ten energy centers, the transmission costs are 95% of the central center. In the staff's opinion, the costs for four energy centers may be too low, and the costs for ten energy centers may be too high.

As mentioned in Section 3, the sites of the four energy centers were chosen to minimize transmission costs, whereas the Surrogate Site and the ten dispersed energy centers were not chosen to minimize transmission costs. Furthermore, the transmission systems were designed to meet the demand in 2020 and were not designed to meet the demand over

the development period of the system from 1986 to 2020. As designed in Section 3, the transmission system for four energy centers has a single north-south link from Browns Ferry to Nashville. However, for the first ten years, all the power comes from Cadiz in the north and will require a stronger transmission link. For these two reasons, the transmission costs for the case of four energy centers may be too low.

For the optimum power dispatch, the ten-energy-center case has 58% as many gigawatt-miles as the one-center case. However, the ten-center case has 95% of the 765-kV circuit miles for the one-center case. Thus, the 765-kV lines are not as heavily loaded for the ten-center case, and perhaps a lower voltage of transmission would be appropriate. If a lower voltage were used and the miles of transmission did not increase, then the cost would be reduced.

4.3 The National Electric Reliability Council Study

In the recent study of nuclear energy centers by the National Electric Reliability Council,¹⁷ four generalized types of energy centers were studied — Coastal, Remote, Inland, and Western. The Coastal site might be on the New Jersey coast near major load centers. The Remote site might be in upstate New York, several hundred miles from a major load center. The Inland site might be in the TVA region with several load centers within a 200-mile radius. The Western site might be in the California desert with several load centers within a 200-mile radius. The demand pattern is for the year 2000, and the centers develop from 1985 to 2000. The NERC study does not plan the development of the center — it only designs a transmission system for the fully developed center. The NERC report is short and does not present all the details of the studies. The studies do not use the same transmission voltage; the Coastal study uses 500-kV lines, the Remote study uses 765-kV lines, the Inland study uses 500-kV lines and UHV (1100 to 1300 kV), and the Western study uses 765-kV lines. To compare the NERC study with the staff's study, a common measure of transmission is needed. Cost is one possible common denominator; however, the NERC study does not have cost data, and our study has not developed cost estimates for 500-kV and 1000- to 1300-kV transmission lines. Another possible common measure is to

estimate the load capacity of lines at other voltages and convert to equivalent miles of 765-kV line. This approach was chosen.

For the Coastal study, the distances are short, and the lines are assumed to be at the thermal limit. Thus, the capacity of the lines is proportional to voltage, that is, 1000 miles of 500-kV line is equivalent to 654 miles of 765-kV line. For the Inland study, the lines are assumed to be long enough to have the carrying capacity proportional to the surge impedance loading (SIL), which depends on voltage squared. Thus, 1000 miles of 500-kV line is equivalent to 388 miles of 765-kV line, and 1000 miles of 1200-kV line is equivalent to 2464 miles of 765-kV line. For the Western study, no total was given for miles of 765-kV line, and the length of the lines on the figure in the report were measured to estimate the mileage. Staff estimates of miles of 765-kV equivalent transmission line are shown in Table 19. The ratio of miles of 765-kV line and capacity, as well as the cost in dollars per kilowatt, is given. (The cost estimate is based on \$263,000/mile.)

The ratio in miles per gigawatt will increase as sites become more remote from load centers, and they will decrease as the demand of the load centers increases. For the Kentucky Lake study, the ratio is 42 miles/GW for a single energy center in 2020. For the NERC study, the ratio is 55 miles/GW for the Coastal study and ranges from 100 to 142 miles/GW for the other studies with a single energy center. (The remote site has the lowest ratio. A remote site in the East is a typical central site in the rest of the country.) The Coastal site is near large metropolitan centers, which is not true for the Kentucky Lake Surrogate Site. Thus, all the NERC studies seem to require about twice as many miles of transmission per gigawatt as the Kentucky Lake site. The primary reason for this difference is probably that the NERC studies are for 2000, whereas this study is for 2020, by which time the demands of the load centers will have increased substantially. If this hypothesis is true and accounts for the factor of two, the agreement between the staff study and the NERC studies would be quite good. (In the next iteration, the staff will design the time evolution of the transmission system.) For the Inland site, two energy centers require about half as many miles of transmission lines as a single center.

Similarly for our study, four energy centers require about half as many miles of transmission lines as a single center. However, for the Inland study, the dispersed case has 23% as many miles of transmission line as the central site in strong contrast to our dispersed case. Because there is no figure in the NERC report for the dispersed Inland study, further analysis of the differences cannot be provided.

Table 19. Comparison of the Kentucky Lake Surrogate Site transmission system and the four studies by the National Electric Reliability Council

Study	Capacity (GW)	Equivalent length of 765-kv miles	Ratio		Year
			Miles/GW	\$/kW	
<u>Kentucky Lake Surrogate Study</u>					
One center	48	2000	42	11	2020
Four center	48	1216	25	7	2020
Ten center	48	1903	40	10	2020
<u>National Electric Reliability Council</u>					
Coastal	12	654	55	14	2000
Remote	13	1300	100	26	2000
Inland (1)	25	3071	123	32	2000
Inland (2)	25	1241	50	13	2000
Inland (7)	25	698	28	7	2000
Western	20	2839	142	37	2000

4.4 The General Electric Study

There are two parts to the General Electric study on energy centers that was sponsored by the National Science Foundation²¹: the first was a study of energy centers in New York State, and the second was a study of a network of 59 energy centers serving the whole country. For New York State, the cost of the transmission system for dispersed siting is \$19/kW; for two energy centers, the cost is \$29/kW. For the United States with 59 energy centers, the incremental cost ranges from \$7.6 to \$21.2/kW (see Table 20).

Table 20. Transmission system costs for the General Electric energy park study^a

Region	Average distance (miles)	Incremental (\$/kW)
Northeast	59	7.6
East Central	95	13.3
Southeast (500-kV)	110	12.5
Southeast (765-kV)	110	15.2
West Central	117	14.9
South Central	128	21.2
West	142	18.4

^aAssumptions: 20 reactors per energy center; 26-GW capacity; 1974 dollars.

A tentative conclusion from this comparative study is that our transmission system has fewer miles of 765-kV line per gigawatt of capacity than the systems studied by NERC and GE and that the difference is probably due to the later date of our study, which results in a greater demand from the load centers. The three studies have more similarities than differences. A second conclusion is that the ratio of miles of transmission for a dispersed system to miles of transmission for a single energy center will usually be less than one, but the ratio may range from 23 to 95%. If the dispersed sites are near the load centers, the ratio will be low. If the dispersed sites are not near the load centers, the ratio will be higher.

The fundamental difference between cases A and B is the incorporation of the existing transmission network and power plants in the latter, which substantially reduces the dispatch gigawatt-miles (compare Tables 12 and 16).

Table 16 summarizes the result of the analysis indicating that dispersed sites require about 20% fewer miles of TL than does the center case. The General Electric analysis also indicates that a transmission penalty is associated with the large energy center mode, but percentage comparisons have less meaning because the GE design includes both 500- and 765-kV components.

The miles of circuits added by General Electric's program, listed in Table 16 for comparison, are substantially larger than the miles projected by IEA. There are two primary reasons for it. The GE program operates largest units first (nuclear plants are operating continuously) for reasons of economy; and the network design -- in addition to single-line contingencies -- includes also a generator-out contingency.

These differences can be appreciated by sensitivity analysis for some outages (see Tables 21 and 22): outages of one generator in dispersed cases increase the dispatch gigawatt-miles by a larger percentage than outages of two generators in the center cases. For instance, for dispersed sites the outage of Penton increases gigawatt-miles by about 90% in 1985, by 22% in 2005, and by about 13% in 2020; whereas for a center, removal of two generators increases gigawatt-miles by about 7% in 2005 and by about 18% in 2020.

Table 21. Dispatch gigawatt-miles with outages for dispersed sites

Generator out	1985 (gigawatt-miles)	2005 (gigawatt-miles)	2020 (gigawatt-miles)
Gallatin (203)		2100	3937
Widows Creek (204)			3993
Browns Ferry (205)	696	2166	
Shawnee (208)	744	2210	3903
Hartsville (213)	781		
Morgan City (217)			3943
Penton (224)	1231	2450	4214
Uniontown (232)			3821
Without outages	649	2002	3735

Table 22. Dispatch gigawatt-miles with outages for center case

Generator out	2005 (gigawatt-miles)	2020 (gigawatt-miles)
Shawnee (208) and Penton (224)	2993	5346
Widows Creek (204) and Bellefonte (212)	2793	
Without outages	2753	4551

Comparison of Figs. 21 through 25 with Figs. 11, 13, 15, 17 and 19 is also helpful in understanding the differences in miles of circuits added because of the different way that the existing circuits were utilized in each analysis (note also excess capacities indicated in the latter set of figures). These results indicate that changes in constraints and/or primary considerations influence substantially the design and the economics of transmission network and are not independent of the economics of specific plant operations. To quote from the GE Manual: "There are emotional, political, social and technical biases that seem to prevent total agreement on any plan submitted to 2 or more planners."²²

ORNL-DWG 75-15115

* LOAD CENTERS

• GENERATION SITES

⊙ TL CONNECTIONS

GE ADDITIONS (555 miles)

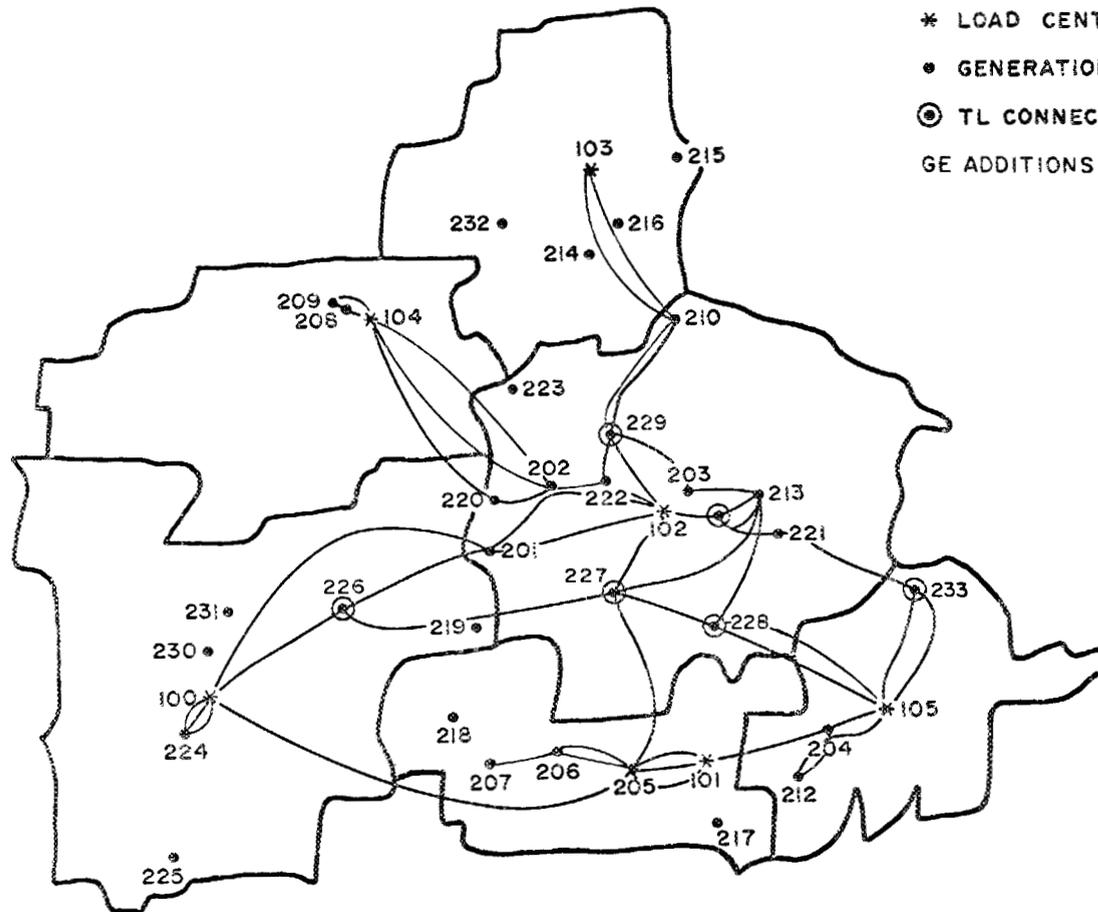


Fig. 21. GE additions to the transmission network for dispersed case - 1985.

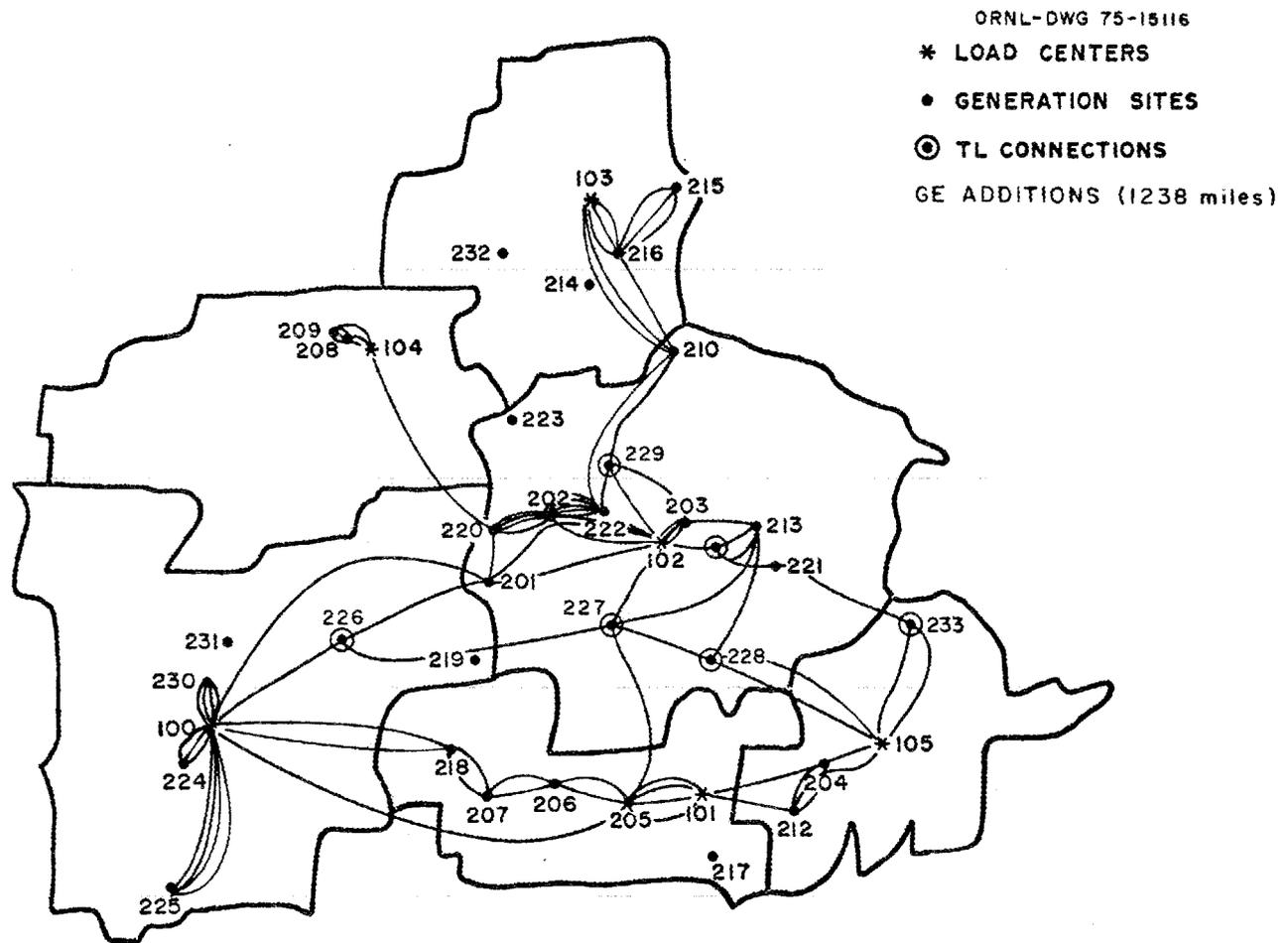


Fig. 22. GE additions to the transmission network for dispersed case - 2005.

ORNL-DWG 75-15117

* LOAD CENTERS

• GENERATION SITES

⊙ TL CONNECTIONS

||| NUMBER OF LINES

GE ADDITIONS (1452 miles)

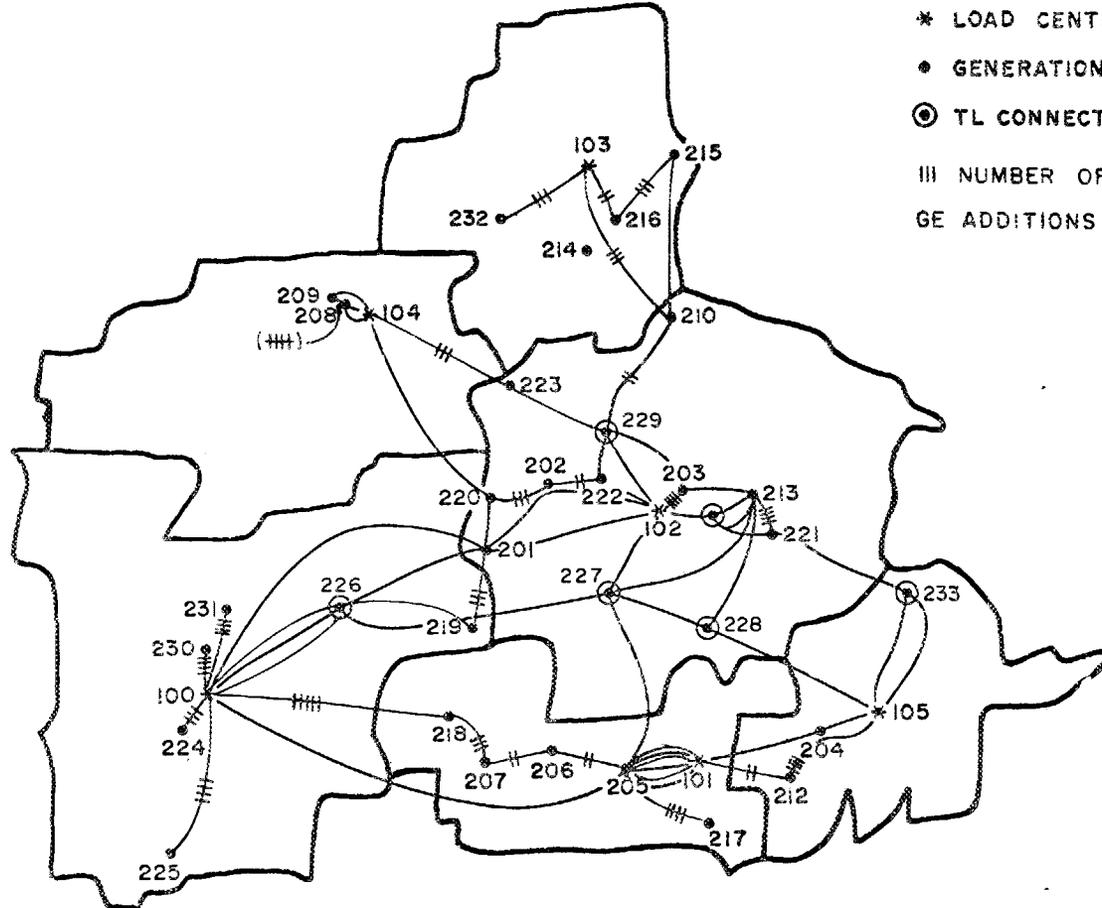


Fig. 23. GE additions to the transmission network for dispersed case — 2020.

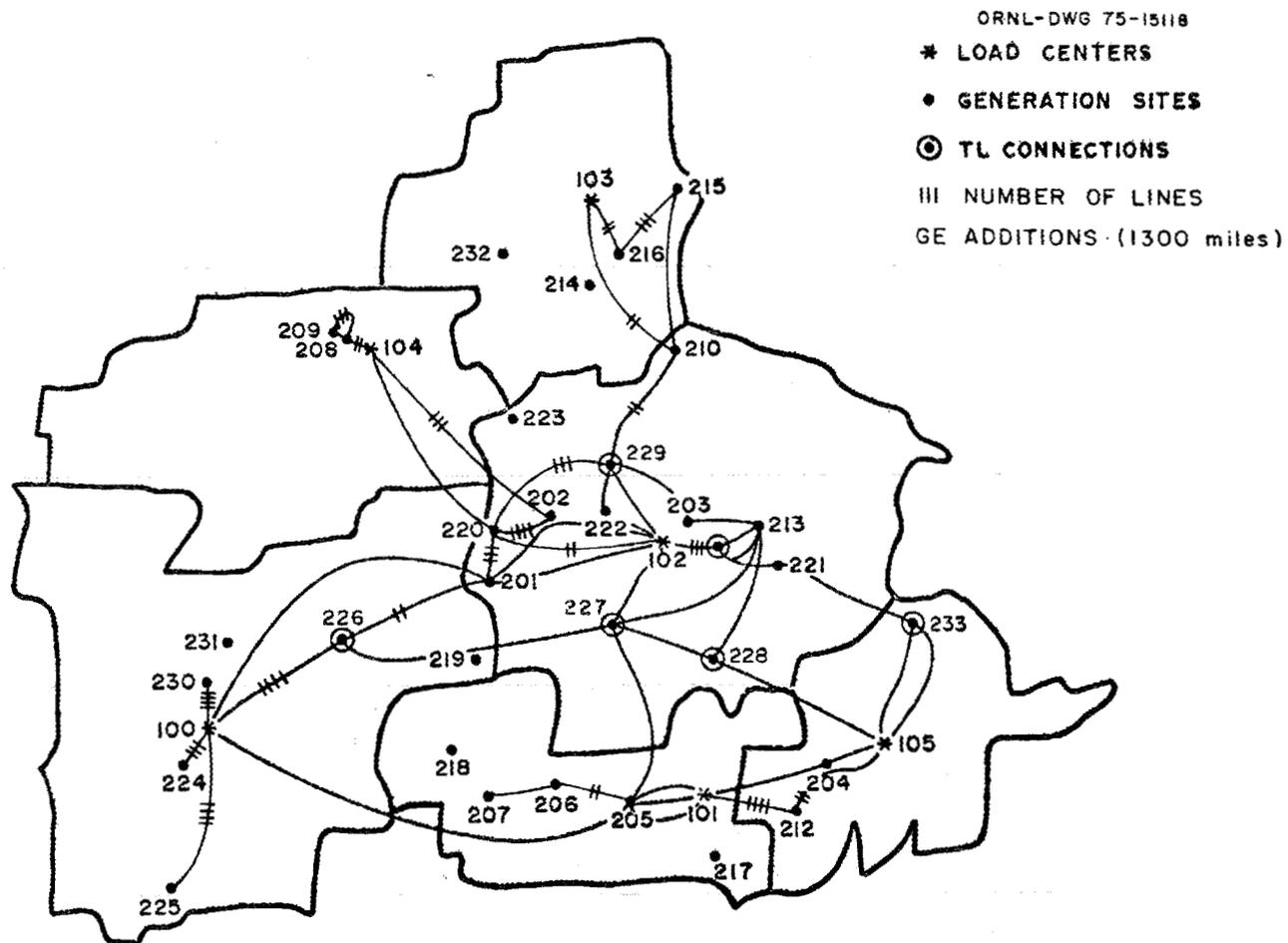


Fig. 24. GE additions to the transmission network for center case - 2005.

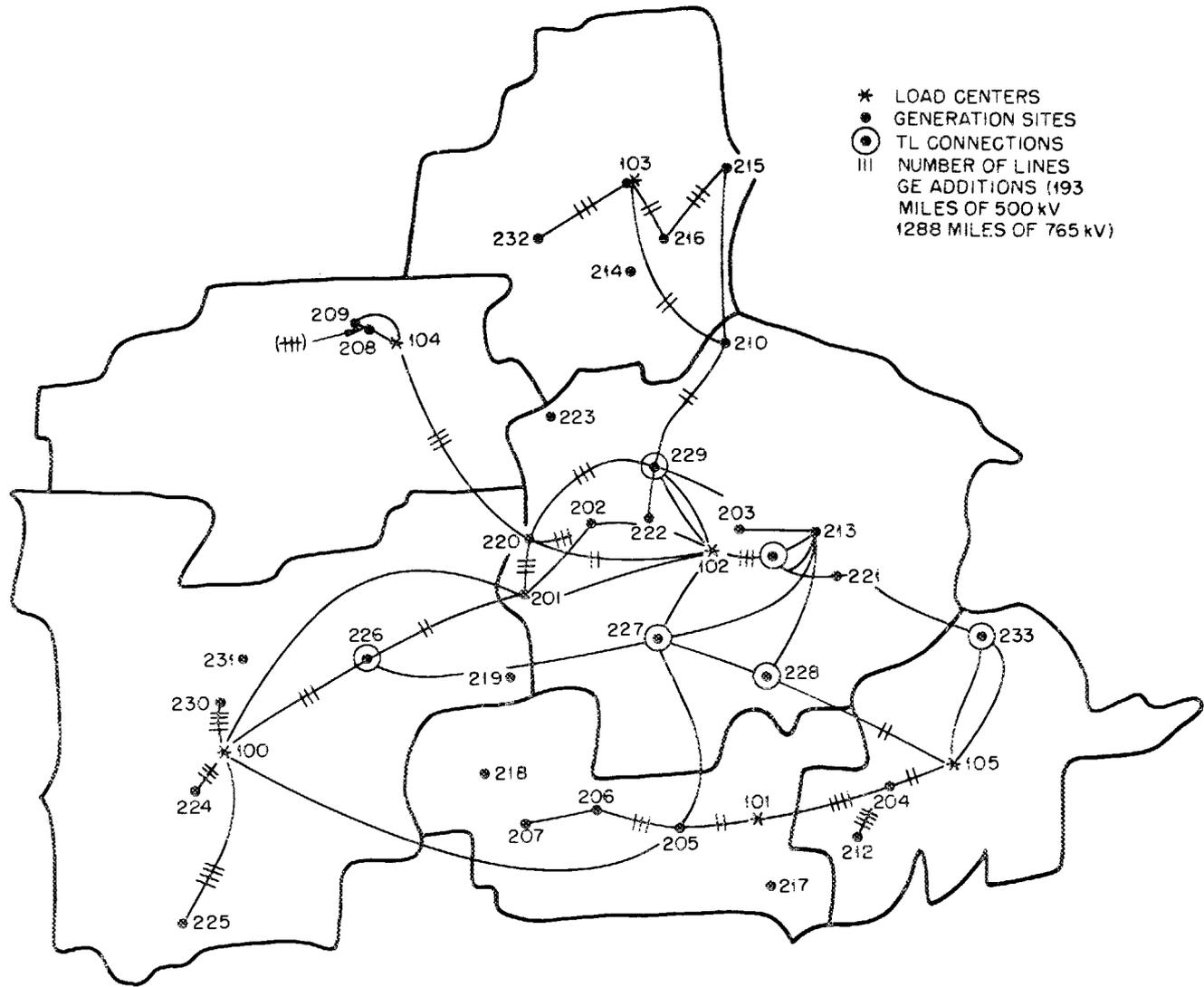


Fig. 25. GE additions to the transmission network for center case - 2020.

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Appendix A

RETIREMENTS AND DEMAND PROJECTIONS

The goal of this appendix is to show how the demand projections in Table 4 (Section 3) were derived. In his memorandum of April 2, 1975,¹⁵ Olsen allocated capacity to BEA regions. Capacity will be composed of base-load nuclear and fossil plants and peaking units; capacity will be greater than peak demand. Due to retirements, the cumulative additions in generating stations are not equal to the change in capacity. In 1980 the capacity projection for the five load centers is 20 GW, and in 2020 the capacity projection is 95 GW; the increase in capacity is 75 GW. The new capacity that must be built between 1980 and 2020 is the sum of the increase in capacity, 75 GW, and the retirements. If the plants have a lifetime of 40 years, all the capacity in 1980 will be retired by 2020; thus, the cumulative new capacity between 1980 and 2020 will be 95 GW. If the staff knew the date at which each generator serving the load centers was built and could estimate the lifetime of each plant, it could estimate the retirement schedule directly. Because the data for a direct estimate are not available, the staff has developed an approximate retirement schedule. All plants are assumed to have a lifetime of 40 years, and the retirement rate is approximated by using an exponential function.

Let $A(t)$ be the additional power plants that begin producing power in year t , let $R(t)$ be the retirements in year t and let $C(t)$ be the total capacity in-place at the end of year t . Then, the change in capacity is equal to the additions minus the retirements, that is,

$$\Delta C(t) = C(t) - C(t-1) = A(t) - R(t) . \quad (1)$$

Define the cumulative additions and retirements by

$$CA(t) = \sum_{t'=t^*}^t A(t') \quad t \geq t^* , \quad (2)$$

$$CR(t) = \sum_{t'=t^*}^t R(t') \quad t \geq t^* , \quad (3)$$

where t^* is the initial year, and $CA(t)$ and $CR(t)$ are zero if t is less than t^* . Because

$$\sum_{t'=t^*}^t \Delta C(t') = C(t) - C(t^*-1) ,$$

the definitions of $CA(t)$ and $CR(t)$ imply that

$$C(t) = C(t^*-1) + CA(t) - CR(t) . \quad (4)$$

Assume that all plants retire after τ years, that is,

$$R(t) = A(t-\tau) .$$

If all plants retire after τ years, then all plants in operation today were built within the last τ years, and the cumulative retirements over the next τ years are equal to today's capacity. These results can now be stated more formally as a theorem.

Theorem:

$$\sum_{t'=t+1-\tau}^t A(t') = C(t) , \quad (5)$$

$$\sum_{t'=t+1-\tau}^t R(t') = C(t-\tau) . \quad (6)$$

Proof:

Choose t^* far in the past, then $C(t^*-1) = 0$, and equation (4) becomes:

$$\begin{aligned} C(t) &= CA(t) - CR(t) , \\ &= \sum_{t'=t^*}^t A(t') - \sum_{t'=t^*}^t R(t') . \end{aligned}$$

Because $R(t) \approx A(t-\tau)$,

$$\begin{aligned} C(t) &= \sum_{t'=t^*}^t A(t') - \sum_{t'=t^*}^t A(t'-\tau) , \\ &= \sum_{t'=t^*}^t A(t') - \sum_{t'=t^*-\tau}^{t-\tau} A(t') , \\ &= \sum_{t'=t+1-\tau}^t A(t') . \end{aligned}$$

Using equation (5),

$$\begin{aligned} C(t-\tau) &= \sum_{t'=t+1-2\tau}^{t-\tau} A(t') = \sum_{t'=t+1-\tau}^t A(t'-\tau) \\ &= \sum_{t'=t+1-\tau}^t R(t') . \quad \text{Q.E.D.} \end{aligned}$$

Assume that τ is 40 years. To approximate the retirement rate between 1980 and 2000, assume that R has a uniform growth rate, that is,

$$R(t) = Rg^{t-1980} . \quad (7)$$

Equation (7) has two unknowns, R and g , and two conditions are needed to determine them. Equation (1) gives one condition and Eq. (6) gives a second, that is,

$$\sum_{1981}^{2020} R(t) = R \left(\frac{g^{41}-g}{g-1} \right) = C(1980) , \quad (8)$$

$$R(2020) = A(1980) = \Delta C(1980) + R(1980)$$

$$R(g^{40}-1) = \Delta C(1980) . \quad (9)$$

Equations (8) and (9) can be solved to yield

$$g = C(1980)/C(1979) , \quad (10)$$

$$R = \Delta C(1980)/(g^{40}-1) . \quad (11)$$

Equations (10) and (11) will be used to estimate the retirement correction on the next iteration, but were not used to derive the demand projections in Table 4.

To derive the correction for retirements used in this iteration, assume that the additions, retirements, and total capacity increase at the same exponential rate, that is,

$$C(t) = Cg^t ,$$

$$A(t) = Ag^t ,$$

$$R(t) = Rg^t .$$

Using Eq. (1), two expressions for the change in capacity can be found, that is,

$$\Delta C(t) = C(t) - C(t-1) = Cg^{t-1}(g-1) ,$$

$$\Delta C(t) = A(t) - R(t) = A(t) - A(t-\tau) = \Delta C(t) = Ag^t(1-\alpha) ,$$

where $\alpha = g^{-\tau}$. Because these two expressions are equal,

$$A = \frac{C(g-1)}{g(1-\alpha)} . \quad (12)$$

The cumulative new capacity is given by Eq. (2), that is,

$$CA(t) = \sum_{t'=t^*}^t A(t') = \sum_{t'=t^*}^t Ag^{t'} .$$

If t^* is far in the past, then $CA(t)$ is given by

$$CA(t) = \frac{Ag^{t+1}}{g-1} .$$

Using equation (12), CA(t) may be written

$$CA(t) = \frac{Cg^t}{1-\alpha} = \frac{C(t)}{1-\alpha} \quad (13)$$

Equation (13) was used to estimate the values of CA(t) that were used to derive the demand projections in Table 4. Values of g and α for each of the five load centers are shown in Table 23. The value of g is the average growth rate from 1980 to 1990, and α is given by $\alpha = g^{-\tau}$, where τ is 40 years.

Table 23. Values for g and α for the load centers

	Nashville	Paducah	Evansville	Huntsville	Memphis
g	1.0531	1.0390	1.0454	1.0557	1.0467
α	0.12606	0.21631	0.16961	0.11428	0.16101

Using the capacity projections in Table 2, Eq. (13) has been used to estimate the cumulative additions of new capacity for each load center that are shown in Table 24.

Table 24. Cumulative additions of new capacity by load center

Year	Nashville	Paducah	Evansville	Huntsville	Memphis
1985	8.927	2.759	3.677	4.212	10.310
1990	11.770	3.334	4.719	5.554	13.326
1995	14.620	4.077	5.772	7.213	16.222
2000	18.556	4.953	7.011	8.998	19.824
2020	35.845	8.556	12.381	18.453	36.526

By means of exponential interpolations, Table 24 has been expanded to predict the cumulative additions for each year from 1985 to 2020 (see Table 25).

From Table 1, the development schedule for the nuclear energy center has the first reactor producing power on June 1, 1987. Using Table 25, Table 26 gives the cumulative additions of new capacity after 1986.

The demand by each load center from the base load nuclear power plants in the nuclear energy centers (see Table 27) is calculated from the development schedule in Tables 1 and 4. On June 1, 1990, the fourth reactor begins full-power operation and the energy center is supplying 4.8 GW. In 1990, the cumulative additions from base-load nuclear, fossil, and other sources is 7.233 GW. Thus, 66% of the new capacity in the service area from 1986 to 1990 will be base-load nuclear power from the energy center, which is close to our goal at 60%. To estimate the demand by each load center, the total demand is assumed to be 40 MW less than the total capacity, and the demand is apportioned on the basis of the capacity additions in Table 26. (Due to round-off, the demands by load centers in Table 27 in 1990 total to 4.77 rather than 4.76 GW.) Similarly, for each year shown in Table 1, the output of the energy center is allocated to load centers in proportion to the cumulative additions in Table 26. The cumulative additions in Table 26 from 1986 to 2020 are 80.291 GW, and 48 GW is 60% of the cumulative additions.

As previously noted there are two sources of error in the demand projection in Table 27, and these errors will be corrected in the next iteration. The first source of error is that Olsen has revised the demand projections used by the staff.¹⁶ The second source of error is that Eq. (13) was used rather than Eqs. (10) and (11). The magnitude of the second source of error can now be estimated. Equations (5) and (6) state that

$$\sum_{t=1981}^{2020} A(t) = C(2020)$$

$$\sum_{t=1981}^{2020} R(t) = C(1980)$$

Table 25. Annual cumulative additions of new capacity by load center

Year	Nashville	Paducah	Evansville	Huntsville	Memphis	Total
1985	8.927	2.759	3.677	4.212	10.310	29.885
1986	9.435	2.865	3.865	4.452	10.853	31.470
1987	9.971	2.976	4.063	4.705	11.424	33.139
1988	10.538	3.091	4.271	4.972	12.026	34.898
1989	11.137	3.210	4.489	5.255	12.659	36.751
1990	11.770	3.334	4.719	5.554	13.326	38.703
1991	12.292	3.471	4.913	5.852	13.861	40.388
1992	12.836	3.613	5.115	6.166	14.417	42.147
1993	13.405	3.762	5.325	6.497	14.995	43.984
1994	13.999	3.916	5.544	6.846	15.596	45.902
1995	14.620	4.077	5.772	7.213	16.222	47.904
1996	15.281	4.239	6.001	7.539	16.886	49.946
1997	15.972	4.407	6.239	7.880	17.577	52.075
1998	16.694	4.582	6.486	8.236	18.296	54.295
1999	17.449	4.764	6.744	8.609	19.045	56.610
2000	18.238	4.953	7.011	8.998	19.824	59.024
2001	18.865	5.090	7.213	9.327	20.439	60.934
2002	19.513	5.231	7.421	9.668	21.073	62.907
2003	20.183	5.376	7.635	10.022	21.727	64.944
2004	20.877	5.525	7.856	10.388	22.401	67.047
2005	21.594	5.678	8.082	10.768	23.096	69.219
2006	22.336	5.836	8.315	11.161	23.813	71.461
2007	23.104	5.997	8.555	11.570	24.552	73.777
2008	23.898	6.164	8.802	11.993	25.314	76.169
2009	24.719	6.334	9.056	12.431	26.099	78.639
2010	25.568	6.510	9.317	12.886	26.909	81.189
2011	26.447	6.690	9.586	13.357	27.744	83.823
2012	27.356	6.876	9.862	13.845	28.604	86.543
2013	28.296	7.066	10.146	14.351	29.492	89.351
2014	29.268	7.262	10.439	14.876	30.407	92.252
2015	30.273	7.463	10.740	15.420	31.351	95.247
2016	31.314	7.670	11.050	15.984	32.323	98.341
2017	32.390	7.882	11.369	16.568	33.326	101.535
2018	33.503	8.101	11.696	17.174	34.360	104.834
2019	34.654	8.325	12.034	17.802	35.426	108.241
2020	35.845	8.556	12.381	18.453	36.526	111.761

Table 26. Annual cumulative additions of new capacity after 1986 by load center

Year	Nashville	Paducah	Evansville	Huntsville	Memphis	Total
1987	0.536	0.111	0.198	0.253	0.572	1.669
1988	1.103	0.225	0.406	0.521	1.173	3.428
1989	1.702	0.345	0.624	0.804	1.806	5.281
1990	2.335	0.469	0.854	1.102	2.473	7.233
1991	2.857	0.605	1.048	1.400	3.008	8.919
1992	3.402	0.748	1.250	1.715	3.564	10.678
1993	3.971	0.896	1.460	2.045	4.142	12.515
1994	4.565	1.051	1.679	2.394	4.743	14.432
1995	5.185	1.212	1.907	2.761	5.369	16.434
1996	5.847	1.373	2.136	3.088	6.033	18.476
1997	6.537	1.542	2.374	3.428	6.724	20.605
1998	7.260	1.717	2.621	3.785	7.443	22.825
1999	8.014	1.898	2.878	4.157	8.192	25.140
2000	8.803	2.088	3.146	4.546	8.971	27.554
2001	9.430	2.225	3.348	4.875	9.586	29.465
2002	10.078	2.366	3.556	5.216	10.220	31.437
2003	10.749	2.511	3.770	5.570	10.874	33.474
2004	11.442	2.660	3.990	5.936	11.548	35.577
2005	12.160	2.813	4.217	6.316	12.243	37.749
2006	12.902	2.970	4.450	6.710	12.960	39.992
2007	13.669	3.132	4.690	7.118	13.699	42.308
2008	14.463	3.298	4.937	7.541	14.461	44.699
2009	15.284	3.469	5.190	7.980	15.246	47.169
2010	16.134	3.644	5.452	8.434	16.056	49.720
2011	17.012	3.825	5.720	8.905	16.891	52.353
2012	17.921	4.010	5.997	9.394	17.752	55.073
2013	18.861	4.201	6.281	9.900	18.639	57.882
2014	19.833	4.396	6.574	10.425	19.554	60.782
2015	20.839	4.598	6.875	10.969	20.498	63.778
2016	21.879	4.804	7.185	11.532	21.470	66.871
2017	22.955	5.017	7.503	12.117	22.473	70.066
2018	24.068	5.235	7.831	12.723	23.507	73.365
2019	25.219	5.460	8.169	13.351	24.573	76.772
2020	26.410	5.691	8.516	14.001	25.673	80.291

Table 27. Demand from energy centers by load center

Year	Nashville	Paducah	Evansville	Huntsville	Memphis	Total
1988	0.76	0.16	0.28	0.36	0.81	2.36
1990	1.54	0.31	0.56	0.73	1.63	4.76
1992	2.28	0.50	0.84	1.15	2.39	7.16
1994	3.02	0.70	1.11	1.59	3.14	9.56
1996	3.78	0.89	1.38	2.00	3.91	11.96
1998	4.57	1.08	1.65	2.38	4.68	14.36
2000	5.35	1.27	1.91	2.77	5.46	16.76
2001	6.13	1.45	2.18	3.17	6.23	19.16
2003	6.92	1.62	2.43	3.59	7.00	21.56
2005	7.72	1.79	2.68	4.01	7.77	23.96
2006	8.50	1.96	2.93	4.42	8.54	26.36
2008	9.31	2.12	3.18	4.85	9.30	28.76
2009	10.10	2.29	3.43	5.27	10.07	31.16
2011	10.91	2.45	3.67	5.71	10.83	33.56
2012	11.70	2.62	3.92	6.13	11.59	35.96
2014	12.52	2.77	4.15	6.58	12.34	38.36
2015	13.32	2.94	4.39	7.01	13.10	40.76
2017	14.14	3.09	4.62	7.46	13.84	43.16
2018	14.95	3.25	4.86	7.90	14.60	45.56
2020	15.78	3.40	5.09	8.36	15.34	47.96

Using the data in the Olsen memorandum of April 2, 1975,¹⁵ to extend to 1980 the capacity projections and the cumulative additions in Table 24, one finds that

$$C(2020) = 95.301 \quad C(1980) = 20.368,$$

$$\sum_{t=1981}^{2020} A(t) = 87.775 \quad \sum_{t=1981}^{2020} R(t) = 12.842 .$$

Thus, the methodology used to correct for retirements underestimates the cumulative retirements and additions. Because underestimation is better than overestimation and because the magnitude of the error in the cumulative additions is not large, the demand projections in Table 27 are not seriously influenced by this error.

Appendix B

DISPERSED SITES WITHIN 300 MILES OF THE
KENTUCKY LAKE SURROGATE SITE

To obtain some insight as to siting difficulties that may arise in providing for future power growth, a preliminary and rather cursory exercise was done to locate possible dispersed sites within a 300-mile radius of the Kentucky Lake Surrogate Site. The criteria and assumptions used in selecting these sites are as follows:

1. The total installed capacity at each site was 4800 MWe (four 1200-MWe reactors).
2. The spacing between plants was about 30 to 40 miles and no closer than about 15 miles to population centers of 25,000 people.
3. No sites were located in the NRC designated zone III seismic area.
4. Each site used wet cooling towers, and the thermal efficiency of the units was assumed to be 33.3%.
5. The consumptive water use was based on typical hot weather conditions -- a value of 30 cfs per 1200 MWe, or 120 cfs per site.
6. The requirement for local river flow rates was such that the consumptive use of water would be no greater than 10% of the annual 20-year low flow at the site with the additional restriction that the cumulative water use on a river system would not exceed, at any point, 10% of the annual 20-year low flow at that point.

A total of 60 potential sites were located within a 300-mile radius of the Kentucky Lake Surrogate Site and are shown in Fig. 26. Table 28 gives the location of the sites and the mean annual flow for the rivers on which the plants are located.

The criteria used for this exercise are greatly simplified, and a more detailed analysis would probably eliminate some of these sites and also find others that may be acceptable. However, the interesting aspect

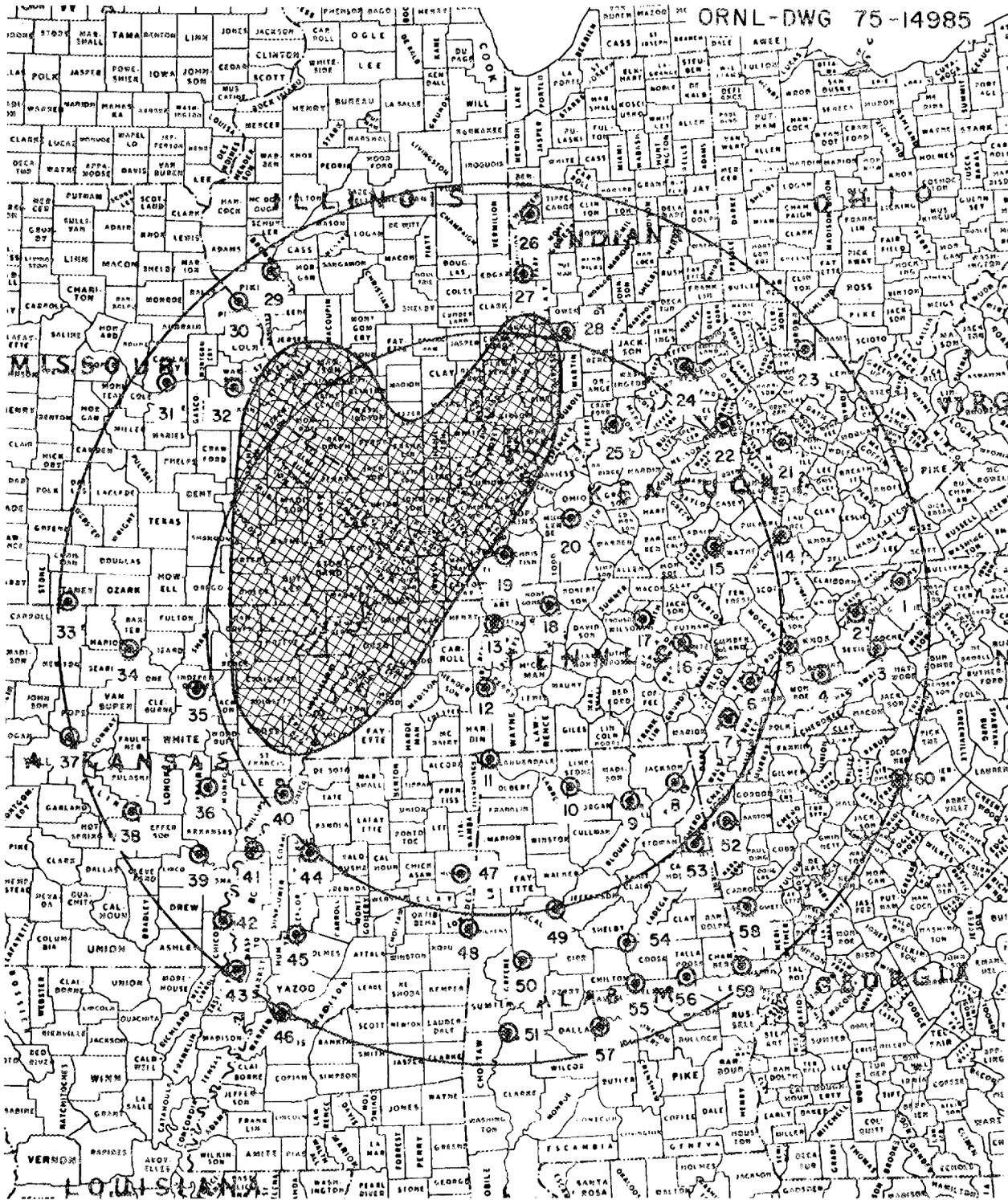


Fig. 26. Location of 60 potential sites within a 300-mile radius of the Kentucky Lake Surrogate Site.

Table 28. Dispersed (4800-MWe) sites within 300 miles of the Kentucky Lake Surrogate Site

Site number	River	Location	Mean annual flow (cfs)
<u>Tennessee River Basin</u>			
1	Holston	Surgeonville, TN	3,500
2	Holston	Cherokee Lake	6,000
3	French Broad	Douglass Lake	6,000
4	Little Tennessee	Calderwood Lake	4,270
5	Clinch	Watts Bar Lake	5,000
6	Tennessee	Watts Bar Lake*	35,000
7	Tennessee	Chickamauga Lake*	37,000
8	Tennessee	Guntersville Lake*	38,000
9	Tennessee	Below Guntersville Dam	38,000
10	Tennessee	Wheeler Lake*	42,000
11	Tennessee	Pickwick Lake	51,000
12	Tennessee	Kentucky Lake, near Parsons, TN	52,000
13	Tennessee	Kentucky Lake Surrogate Site	60,000
<u>Cumberland River Basin</u>			
14	Cumberland	Downstream of Cumberland Falls, KY	3,200
15	Cumberland	Lake Cumberland	
16	Caney Fork	Center Hill Reservoir	3,200
17	Cumberland	Near Hartsville, TN*	20,000
18	Cumberland	12 miles SE of Clarksville, TN	24,000
19	Cumberland	Lake Barkley, 7 miles W of Cadiz, KY	25,000
<u>Ohio River Basin</u>			
20	Green	Drakesboro, KY	7,700
21	Kentucky	Between Richmond and Winchester, KY	5,200
22	Kentucky	20 miles SW Lexington, KY	6,500
23	Ohio	Near Maysville, KY	92,000
24	Ohio	Near Madison, IN	100,000
25	Ohio	Meade County, KY	120,000
26	Wabash	Near Attica, IN	6,300
27	Wabash	Near Mecca, IN	10,000
28	White	Near Worthington, IN	3,800

Table 28. (continued)

Site number	River	Location	Mean annual flow (cfs)
<u>Missouri and Upper Mississippi River Basin</u>			
29	Illinois	Near Meredosia, IL	20,000
30	Mississippi	Near Louisiana, MO	62,000
31	Missouri	Near Fulton, MO*	75,000
32	Missouri	Near Washington, MO	80,000
<u>White and Arkansas Rivers</u>			
33	White	Upper end of Bull Shoals Lake	5,000
34	White	Between Bull Shoals Lake and Norfolk Lake	6,000
35	White	Between Batesville and Newport, AR	12,000
36	White	Near DeValls Bluff, AR	28,000
37	Arkansas	Dardanelle Reservoir*	37,000
38	Arkansas	Between Little Rock and Pine Bluff, AR	41,000
39	Arkansas	35 miles SE of Pine Bluff, AR	42,000
<u>Lower Mississippi River Basin</u>			
40	Mississippi	Near Banks, MS	450,000
41	Mississippi	West of Clarksdale, MS	450,000
42	Mississippi	Near Greenville, MS	450,000
43	Mississippi	Near Chatham, MS	450,000
44	Tallahatchi	18 miles E of Clarksdale, MS	6,800
45	Yazoo	15 miles S of Greenwood, MS	9,700
46	Yazoo	30 miles NE of Vicksburg, MS	10,000
<u>Mobile River Basin</u>			
47	Tombigbee	Near Aberdeen, MS	3,000
48	Tombigbee	15 miles S of Columbus, MS	6,000
49	Black Warrior	30 miles W of Birmingham, AL	6,000

Table 28. (continued)

Site number	River	Location	Mean annual flow (cfs)
50	Black Warrior	20 miles SW of Tuscaloosa, AL	8,000
51	Tombigbee	20 miles S of Demopolis, AL	21,500
52	Coosa	Near Rome, GA	6,000
53	Coosa	Weiss Reservoir	8,000
54	Coosa	30 miles SE of Birmingham, AL	
55	Coosa	Lake Jordan*	
56	Tallapoosa	Lake Martin	4,000
57	Alabama	30 miles W of Montgomery, AL	23,000
<u>Apalachicola River Basin</u>			
58	Chattahoochee	20 miles SW of Atlanta, GA	3,000
59	Chattahoochee	Lake Harding	5,500
<u>Savannah River Basin</u>			
60	Savannah	Hartwell Reservoir	4,000

of this study is that the total installed capacity of these 60 sites (288 MWe) is only about 60% of the projected capacity requirements of 485 to 490 MWe for this area in the year 2020. Another manner in which one can corroborate the overall aspect of the problem is to divide the total projected capacity requirements for the year 2020 by the service area. The area in this case is 283,000 sq miles and the capacity requirements are 1.72 MWe/sq mile. Thus, a site with 4800 MWe will serve an area of 2790 sq miles or the equivalent of a square 53 miles on the side. Arbitrarily spacing sites on a rectangular pattern would then lead to a four-unit power plant every 53 miles. Adding restrictions for population centers and water requirements implies that, even in an

area as rich in water resources as the one used here, the major rivers will be lined with power stations. The alternative would be a larger spacing of very large energy centers.

Regardless of the simplicity of the approach used here, such an exercise emphasizes the need for rather long-range planning for both land and water resources as well as for future power transmission systems.

Appendix C

DERIVATION OF DEMAND

The derivation of the demand for the load centers is based on allocated share of capacity for the corresponding BEA region (as shown in Table 2) adjusted for excess capacity over the demand (20%) and local generating plants. Thus, for example,

Memphis in 1985:		8483:1.2 = 7069 MW
Allen steam plant	879	
Peak (gas turbine)	714	-1593
<hr/>		
"Net" Demand		5476 MW

In 2005, the GT peaking unit was retired; and in 2020, the base steam plant.

Chattanooga in 2005, basic demand:		7828 MW
Sequoyah	4680	
Raccoon	1300	-5980
<hr/>		
"Net" Demand		1848 MW

In 2020, the "Net" Demand is 12,583 - 6100 = 6483 MW because Sequoyah's capacity increased to 4800 MW.

In Paducah, 1700 MW were added to the demand to allow for the operation of AEC's diffusion plant.

The 1985 Evansville's demand was reduced by 623 MW, the capacity of the Warrick plant; thereafter, the plant was retired.

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